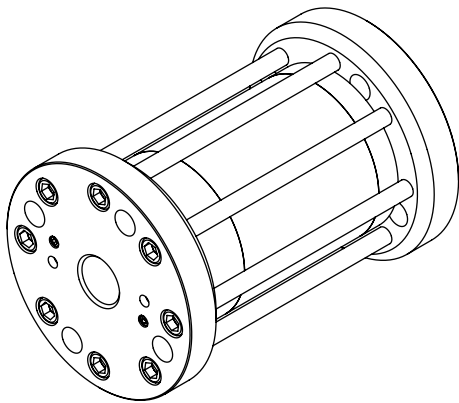
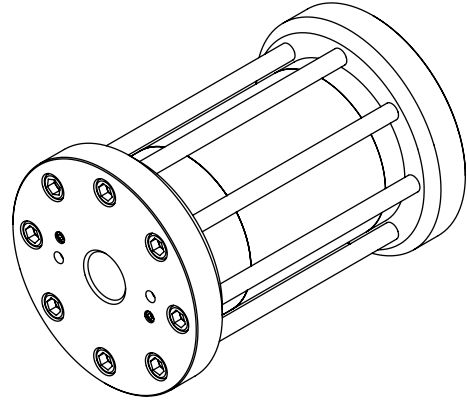




Operating instructions



KRAL flowmeters.

Series OMH

OIO 08en-GB
Edition 2024-04
Original instructions

1 About this document	4	8.2 Dangers during removal	23
1.1 General information	4	8.3 Installing the flowmeter	23
1.2 Target groups	4	8.3.1 Protecting the flowmeter against soiling	23
1.3 Symbols.....	4	8.3.2 Installation types.....	23
1.3.1 Danger levels	4	8.3.3 Installation recommendation	24
1.3.2 Danger signs.....	5	8.3.4 Installing the flowmeter.....	25
1.3.3 Symbols in this document	5	8.4 Removing the flowmeter	26
1.4 Associated documents	5	9 Connection	26
2 Safety	5	9.1 Dangers during connection work	26
2.1 Proper use	5	9.2 Connecting the flowmeter to the pipe system	27
2.2 Foreseeable misuse	6	9.3 Connecting the pick up	28
2.3 Obligations of the operator-owner	6	10 Operation	28
2.4 Safety instructions	6	10.1 Dangers during operation	28
2.4.1 Fundamental safety instructions	6	10.2 Commissioning	28
3 Identification	6	10.2.1 Cleaning the pipe system	28
3.1 Type code.....	6	10.2.2 Checking the function.....	29
3.2 Rating plate	8	10.2.3 Commissioning the flowmeter	29
4 Technical data	8	10.3 Decommissioning	29
4.1 Operating limits	8	10.3.1 Switching off the flowmeter	29
4.2 Pressure pulsation.....	8	10.4 Recommissioning	30
4.3 Maximum values	8	10.4.1 Recommissioning the flowmeter	30
4.4 Substitute operating data	9	11 Maintenance	30
4.5 Sound pressure level.....	9	11.1 Required maintenance.....	30
4.6 Dimensions and weights	10	11.2 Maintaining flowmeters	30
4.6.1 Pipe thread (BSPP thread)	10	11.3 Recalibration of the flowmeter	31
4.6.2 DIN flange	10	12 Servicing	31
4.6.3 SAE flange	11	12.1 Dangers during servicing	31
4.7 Pressure bearing capacity	12	12.2 Replacing seals and ball bearings	31
4.7.1 Pressure bearing capacity OMH-013.....	12	12.2.1 Removing seals and ball bearings OMH-013	31
4.7.2 Pressure bearing capacity OMH-020.....	13	12.2.2 Installing seals and ball bearings OMH-013... ..	32
4.7.3 Pressure bearing capacity OMH-032.....	14	12.2.3 Removing seals and ball bearings OMH-020/ OMH-032.....	33
4.7.4 Pressure bearing capacity OMH-052.....	15	12.2.4 Installing seals and ball bearings OMH-020/ OMH-032.....	34
4.7.5 Pressure bearing capacity OMH-068.....	16	12.2.5 Removing seals and ball bearings OMH-052/ OMH-068.....	35
4.7.6 Pressure bearing capacity OMH-100.....	17	12.2.6 Installing seals and ball bearings OMH-052/ OMH-068.....	36
5 Function description	18	12.2.7 Removing seals and ball bearings OMH-100	37
5.1 Structure.....	18	12.2.8 Installing seals and ball bearings OMH-100... ..	38
5.2 Functional principle	18	13 Disposal	39
5.3 Rolling bearings.....	18	13.1 Dangers during disposal	39
5.4 Signal generation	19	13.2 Dismantling and disposing of the flowmeter	39
5.5 Linearization	19	14 Troubleshooting	39
5.6 Recognition of flow direction	19	14.1 Possible faults.....	39
6 Transportation, storage	20	14.2 Troubleshooting	40
6.1 Dangers during transportation	20	15 Spare parts	42
6.2 Dangers during storage.....	20	15.1 Seal and ball bearing kit OMH-013.....	42
6.3 Unpacking and checking the state of delivery	20	15.2 Seal and ball bearing kit OMH-020/032.....	43
6.4 Transporting flowmeters.....	20	15.3 Seal and ball bearing kit OMH-052/068.....	44
6.5 Storing the flowmeter	21	15.4 Seal and ball bearing kit OMH-100.....	45
7 Preservation	21	16 Appendix	46
7.1 Preservation table	21	16.1 Tightening torques for screws with metric screw threads with and without wedge lock washers.....	46
7.2 Preserving the inner surfaces.....	22		
7.3 Preserving the outer surfaces	22		
7.4 Removing the preservation	22		
8 Installation, removal	23		
8.1 Dangers during installation.....	23		

16.2 Tightening torques for screw plugs with thread measured in inches and elastomer seal.....	46
16.3 Tightening torques and widths for threaded rings	46
16.4 Contents of the Declaration of Conformity	47

1 About this document

1.1 General information

1 About this document

1.1 General information

These instructions form part of the product and must be kept for future reference. Furthermore please observe the associated documents.

1.2 Target groups

The instructions are intended for the following persons:

- Persons who work with the product
- Operator-owners who are responsible for the use of the product

Persons who work with the product must be qualified. The qualification ensures that possible dangers and material damage that are connected to the activity are detected and avoided. These persons are qualified personnel who carry out the work properly due to their training, knowledge and experience and on the basis of the relevant provisions.


Information on the required qualification of the personnel is provided separately at the beginning of the individual chapters in these instructions. The following table provides an overview.

Target group	Activity	Qualification
Transport personnel	Transporting, unloading, setting up	Qualified personnel for transport, mobile crane operators, crane operators, forklift operators
Fitter	Mounting, connection	Qualified personnel for mounting
Electrician	Electrical connection	Qualified personnel for electric installation
Trained personnel	Delegated task	Personnel trained by the operator-owner who know the task delegated to them and the possible dangers arising through improper behaviour.







Tab. 1: Target groups

1.3 Symbols









1.3.1 Danger levels

	Signal word	Danger level	Consequences of non-observance
	DANGER	Immediate threat of danger	Serious personal injury, death
	WARNING	Possible threat of danger	Serious personal injury, invalidity
	CAUTION	Potentially dangerous situation	Slight personal injury
	ATTENTION	Potentially dangerous situation	Material damage

1.3.2 Danger signs

	Meaning	Source and possible consequences of non-observance
	Electrical voltage	Electrical voltage causes serious physical injury or death.
	Raised load	Falling objects can result in serious physical injury or death.
	Heavy load	Heavy loads can result in serious back problems.
	Risk of slipping	Discharging pumped liquid and oils on the foundation or tread surfaces can cause falls with serious physical injury or death.
	Flammable substances	Discharging pumped liquid and oils can be easily inflammable and can result in serious burns.
	Hot surface	Hot surfaces can cause burns.

1.3.3 Symbols in this document

	Meaning
	Warning personal injury
	Safety instruction
	Request for action
1. 	Multi-step instructions for actions
2. 	
3. 	
	Action result
	Cross-reference

1.4 Associated documents

- Calibration certificate
- Declaration of Conformity according to EU Directive 2006/42/EC
- Manufacturer's declaration according to EU Directive 2014/68/EU
- Relevant operating instructions for attachments (e.g. pick up, temperature sensor, electronics)

2 Safety

2.1 Proper use

- Flowmeter solely for flow measurement of lubricating liquids that are chemically neutral and that do not contain gas or solid components.
- Flowmeters require operation with clean liquids. If coarse soiling, solid particles in the liquid or abrasive fine particles occur during operation, the flowmeter must be protected additionally by a correspondingly dimensioned operating filter in the pipe system.
- Use the flowmeter only within the operating limits specified on the rating plate and in the chapter "Technical data". Deviating operating data can result in damage to the flowmeter. If the operating data does not match the specifications on the rating plate, please contact the manufacturer.
- Strong changes in the flow rate (for example rapid shutdown, pulsations, etc.) cause marked pressure differences in the flowmeter and can damage the measuring unit. The pressure loss of the flowmeter must not exceed the values shown in the chapter "Technical data".

3 Identification

2.2 Foreseeable misuse

2.2 Foreseeable misuse

- Any use that extends beyond the proper use or any other use is misuse.
- The product is not suitable for pumping liquids outside the operational limits.
- Any bypassing or deactivation of safety equipment during operation is prohibited.

2.3 Obligations of the operator-owner

The operator-owner is the person who operates the product commercially or permits a third party to use it and who bears the legal responsibility for the product, the protection of the personnel and third parties during its operation.

The product is used in industrial applications. The operator-owner is therefore subject to the statutory obligations concerning occupational health and safety.

In addition to the safety instructions in these instructions, the regulations on safety, accident prevention and environmental protection respectively valid for the range of application of the product are to be observed.

2.4 Safety instructions

2.4.1 Fundamental safety instructions



The following safety instructions must be observed strictly:

- Read these operating instructions carefully and observe them.
- Read the operating instructions for the electronic unit and the sensors carefully and observe them.
- Have work only carried out by qualified personnel / trained personnel.
- Wear personal protective equipment and work carefully.
- Pumped liquids can be subject to high pressure and can result in personal injury and damage to property in case of incorrect operation or damaged components.
- Pumped liquids can be hot, poisonous, combustible and caustic.
- Observe the associated data sheets and safety regulations when handling dangerous materials.
- Avoid skin contact with system parts carrying liquids at operating temperatures exceeding 60 °C.
- Collect any discharging pumped liquid safely and dispose of it in an environmentally compatible manner in accordance with the applicable local regulations. Neutralize residues.
- Keep the mounting surfaces, scaffolding, ladders, lifting platforms and tools clean in order to prevent slipping or stumbling.
- If pressurized or energized components are damaged, shut down the flowmeter immediately. Replace the components or flowmeter.

3 Identification

3.1 Type code

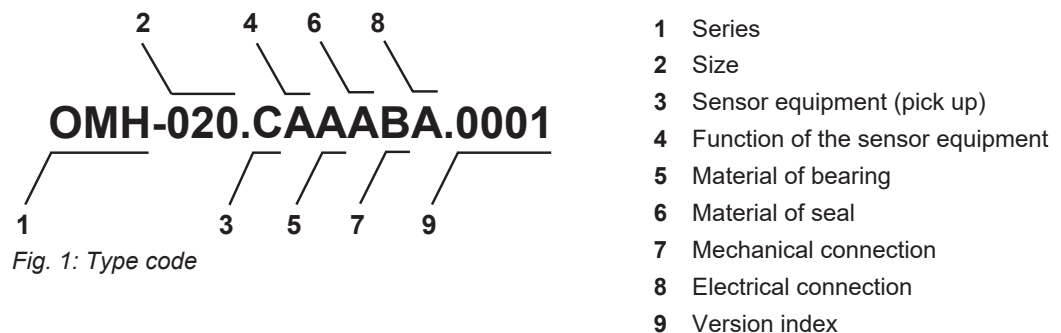


Fig. 1: Type code

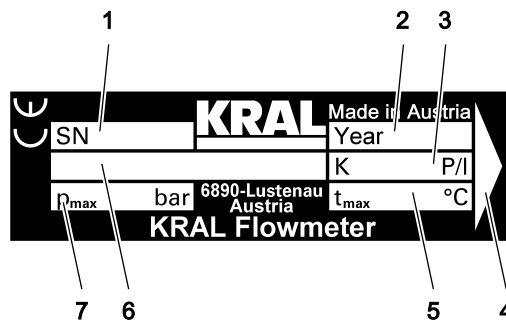
Item	Designation	Description	
1	Series	OME	Economy
		OMG	General/Universal
		OMH	High Pressure
		OMP	Performance
		OMS	Stainless steel
2	Size		Corresponds to the diameter of the measuring screw large in [mm]
3	Sensor equipment (pick up)	A	BEG 06
		B	BEG 43
		C	BEG 44
		D	BEG 45
		E	BEG 45 + BEV 13
		F	BEG 47
		G	BEG 53
		I	BEG 56
		J	BEG 60-62
		X	Special design
4	Function of the sensor equipment	A	Without recognition of flow direction
		B	With recognition of flow direction
		C	Without recognition of flow direction, with temperature compensation
		D	With recognition of flow direction, with temperature compensation
		X	Special design
5	Material of bearing	A	Steel
		B	Hybrid
		C	Stainless steel
		D	All-ceramic
		X	Special design
6	Material of seal	A	FPM (FKM)
		B	FFPM (FFKM)
		C	Low-temperature FPM
		D	EPDM
		X	Special design
7	Mechanical connection	A	Thread connection BSPP
		B	Flange connection DIN
		C	Thread connection NPT
		D	Flange connection ANSI
		E	Flange connection JIS
		F	Flange connection SAE
		X	Special design
8	Electrical connection	A	Loose cable end
		B	Cable gland junction box
		C	Cable gland compact sensor
		D	Fixing kit for display and processing unit
		E	Smart Solution version
		X	Special design
9	Version index		For internal administration

Tab. 2: Type code

4 Technical data

3.2 Rating plate

3.2 Rating plate



- 1 Serial number
- 2 Construction year
- 3 K-factor
- 4 Preferred flow direction
- 5 Max. temperature
- 6 Series
- 7 Max. pressure

Fig. 2: Rating plate

4 Technical data

4.1 Operating limits

The values specified on the rating plate and the calibration certificate apply. The permissible operating limits of individual values influence each other so that every application is checked individually by the manufacturer when selecting the flowmeter.

If no operating data are provided by the orderer, standardized substitute operating data are used.

4.2 Pressure pulsation

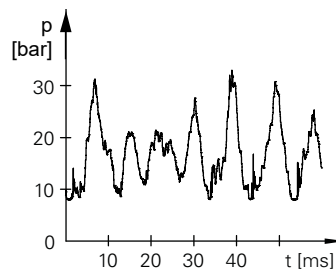


Fig. 3: Pressure pulses

Strong pressure pulsations in the system can reduce the service life of the flowmeter.

4.3 Maximum values

The following table shows the respective maximum values that, however, may not occur simultaneously. In addition, the operating limits of the corresponding completion, of the sealing material and of the pick up are to be observed.

	Unit	013	020	032	052	068	100
Maximum values							
Flow rate							
<input type="checkbox"/> Q_{max}	[l/min]	15	45	150	525	1050	3000
<input type="checkbox"/> Q_{rated}	[l/min]	10	30	100	350	700	2000
<input type="checkbox"/> Q_{min}	[l/min]	0.1	0.3	1.0	3.5	7.0	20.0
Max. pressure	[bar]	420	420	420	420	420	250
Min. - max. temperature	[°C]	-20 ... +200					
Min. – max. viscosity	[mm ² /s]	1 – 1000000					
Measuring chamber volume	[ml/U]	1.6	6.3	25.6	112.7	251.3	833.3
Rotation speed							
<input type="checkbox"/> $n (Q_{max})$	[min ⁻¹]	9120	7200	5850	4658	4182	3600
<input type="checkbox"/> $n (Q_{rated})$	[min ⁻¹]	6090	4800	3900	3105	2784	2400
<input type="checkbox"/> $n (Q_{min})$	[min ⁻¹]	61	48	39	31	28	24

Unit	013	020	032	052	068	100	
Additional maximum values when BEG 44 is used							
K2							
Pole number		4	8	12	16	20	28
K-factor	[P/l]	2432	1280	468	142	79.6	33.6
Millilitre/pulse	[ml/P]	0.41	0.78	2.14	7.04	12.56	29.76
Pulse frequency							
<input type="checkbox"/> f2 (Q _{max})	[Hz]	608	960	1170	1243	1393	1680
<input type="checkbox"/> f2 (Q _{rated})	[Hz]	405	640	780	828	929	1120
<input type="checkbox"/> f2 (Q _{min})	[Hz]	4.1	6.4	7.8	8.3	9.3	11.2
Additional maximum values when BEG 45 is used							
K3							
Pole number		12	16	26	34	42	48
K-factor	[P/l]	7296	2560	1014	302	167	57.6
Millilitre/pulse	[ml/P]	0.14	0.39	0.99	3.31	5.98	17.36
Pulse frequency							
<input type="checkbox"/> f3 (Q _{max})	[Hz]	1824	1920	2535	2640	2927	2880
<input type="checkbox"/> f3 (Q _{rated})	[Hz]	1216	1280	1690	1760	1949	1920
<input type="checkbox"/> f3 (Q _{min})	[Hz]	12.2	12.8	16.9	17.6	19.5	29.2
Observe flow range: If the value drops below Q _{min} , refer to the operating instructions of the associated pick up							
Additional maximum values when BEG 53A/BEG 54A is used							
K4							
Pole number		12	16	26	34	42	73
K-factor	[P/l]	7296	2560	1014	302	167	87.6
Millilitre/pulse	[ml/P]	0.14	0.39	0.99	3.31	5.98	11.42
Pulse frequency							
<input type="checkbox"/> f4 (Q _{max})	[Hz]	1824	1920	2535	2643	2923	4380
<input type="checkbox"/> f4 (Q _{rated})	[Hz]	1216	1280	1690	1762	1948	2920
<input type="checkbox"/> f4 (Q _{min})	[Hz]	12.2	12.8	16.9	17.6	19.5	29.2

4.4 Substitute operating data

The following table shows standardized values for the flow rate, temperature and viscosity. These values can be used at the same time as maximum values without impairing the service life of the flowmeter. In addition, the operating limits of the corresponding completion, of the sealing material of the pick up and of the temperature sensor are to be observed.

Unit	013	020	032	052	068	100	
Flow rate							
<input type="checkbox"/> Q _{max}	[l/min]	10	30	100	350	700	2000
<input type="checkbox"/> Q _{rated}	[l/min]	10	30	100	350	700	2000
<input type="checkbox"/> Q _{min}	[l/min]	0.2	0.6	2.0	7.0	14.0	40.0
Max. pressure	[bar]	420	420	420	420	420	250
Min. temperature - max.	[°C]	-20 ... +120					
Min. – max. viscosity	[mm ² /s]	1 – 200					

Tab. 3: Substitute operating data

4.5 Sound pressure level

The sound pressure level of the flowmeters amounts to less than 70 dB(A).

4 Technical data

4.6 Dimensions and weights

4.6 Dimensions and weights

4.6.1 Pipe thread (BSPP thread)

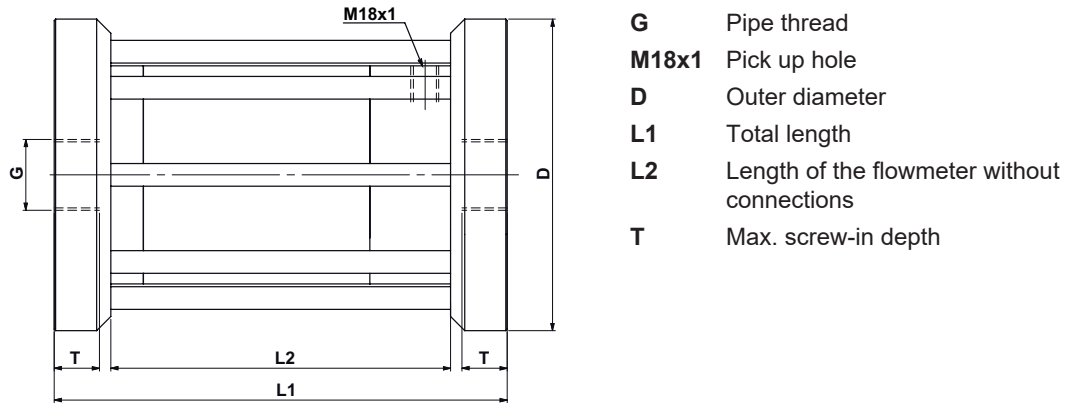


Fig. 4: Dimensional drawing pipe thread connection

	Unit	013	020	032	052	068	100
G	[inch]	1/2	3/4	1	1 1/2	2	4
Pressure stage	[bar]	420	420	420	420	420	250
D	[mm]	100	145	180	220	235	247
L1	[mm]	150	185	255	320	385	500
L2	[mm]	94	115	175	240	295	400
T	[mm]	15	16	22	34	36	44
Weight	[kg]	7.0	12.0	28.0	54.5	80.5	148.0

Tab. 4: Dimensions and weights - pipe thread connection

4.6.2 DIN flange

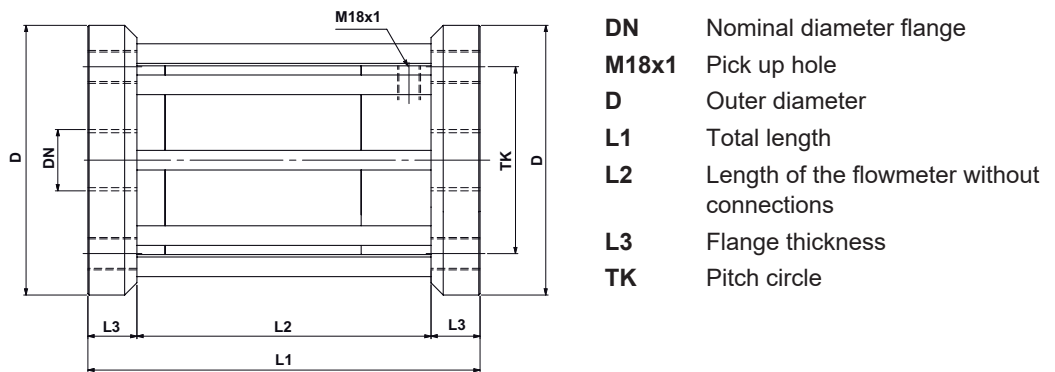


Fig. 5: Dimensional drawing DIN flange connection

	Unit	013	020	032	052	068	100
DN		15	15	25	40	50	100
Pressure stage	[bar]	400	400	400	400	400	250
D	[mm]	145	145	180	220	235	300
L1	[mm]	150	185	255	320	385	500
L2	[mm]	94	115	175	240	295	400
L3	[mm]	28	35	40	40	45	50
TK	[mm]	100	100	130	165	180	235
Weight	[kg]	9.5	12.0	28.0	54.0	80.0	170.0

Tab. 5: Dimensions and weights – DIN flange connection

4.6.3 SAE flange

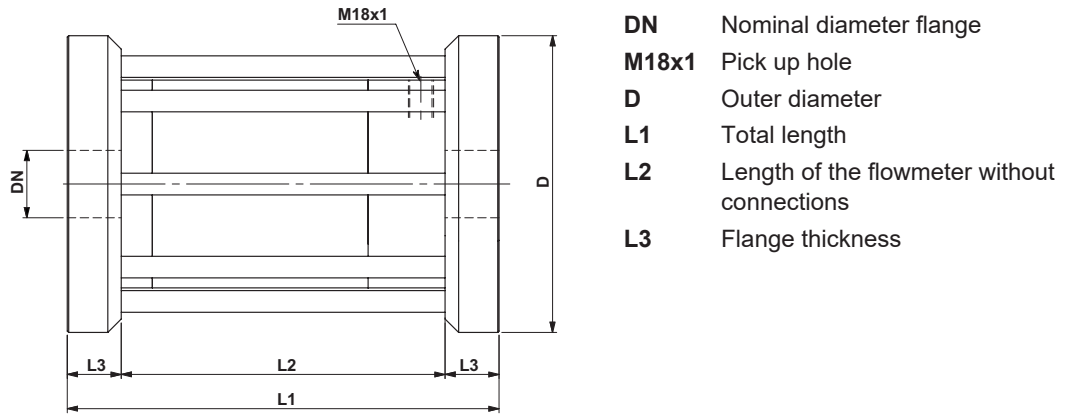


Fig. 6: Dimensional drawing SAE flange connection

	Unit	013	020	032	052	068
DN	[inch]	1/2	3/4	1	1 1/2	2
Class		6000	6000	6000	6000	6000
D	[mm]	100	145	180	220	235
L1	[mm]	150	185	255	320	385
L2	[mm]	94	115	175	240	295
L3	[mm]	28	35	40	40	45
Weight	[kg]	7.0	12.0	28.0	54.0	80.0

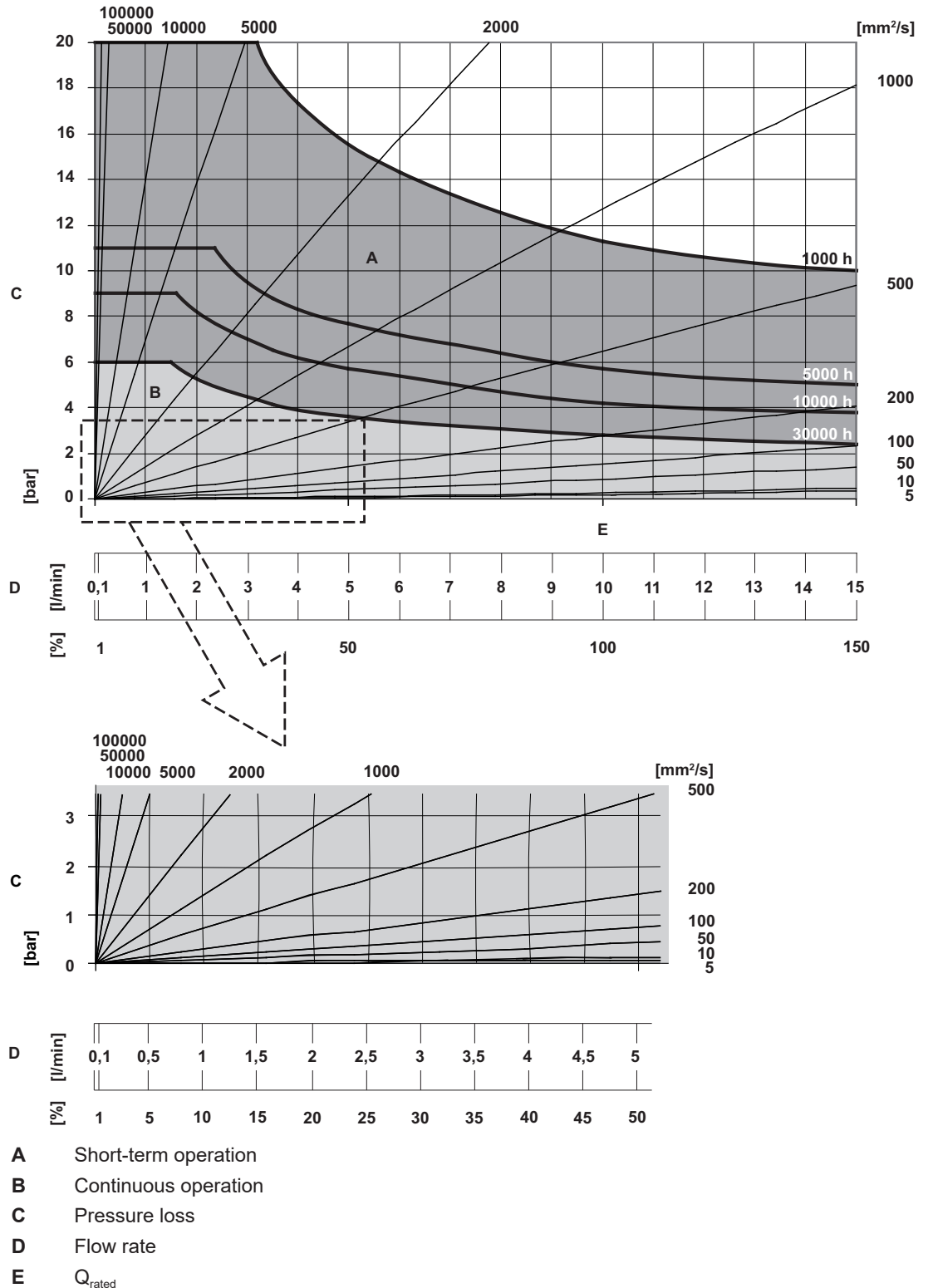
Tab. 6: Dimensions and weights – SAE flange connection

4 Technical data

4.7 Pressure bearing capacity

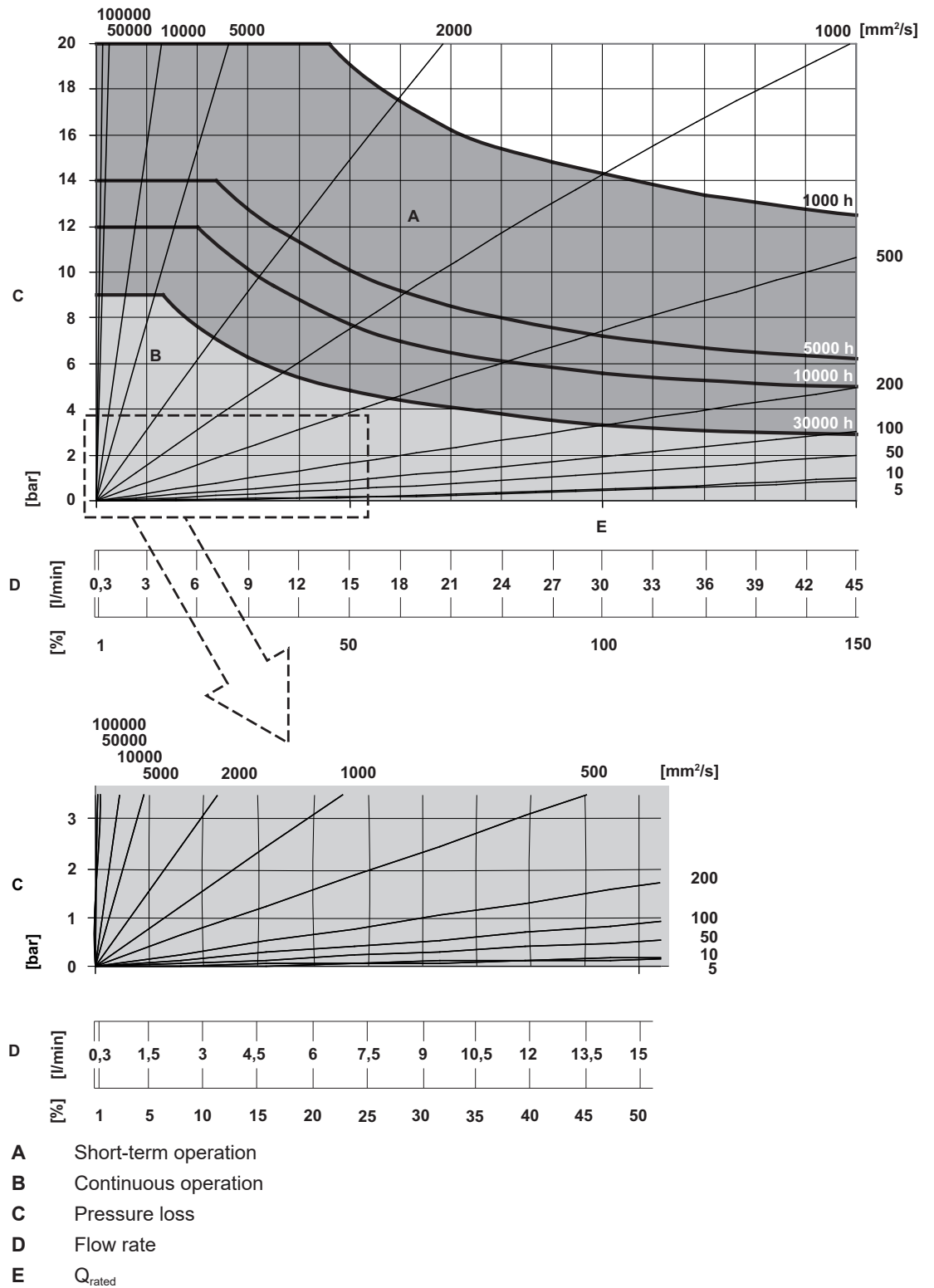
4.7 Pressure bearing capacity

4.7.1 Pressure bearing capacity OMH-013



Note The values apply for lubricating liquids at temperatures up to 120 °C. Abrasive and aggressive liquids reduce the service life.

4.7.2 Pressure bearing capacity OMH-020

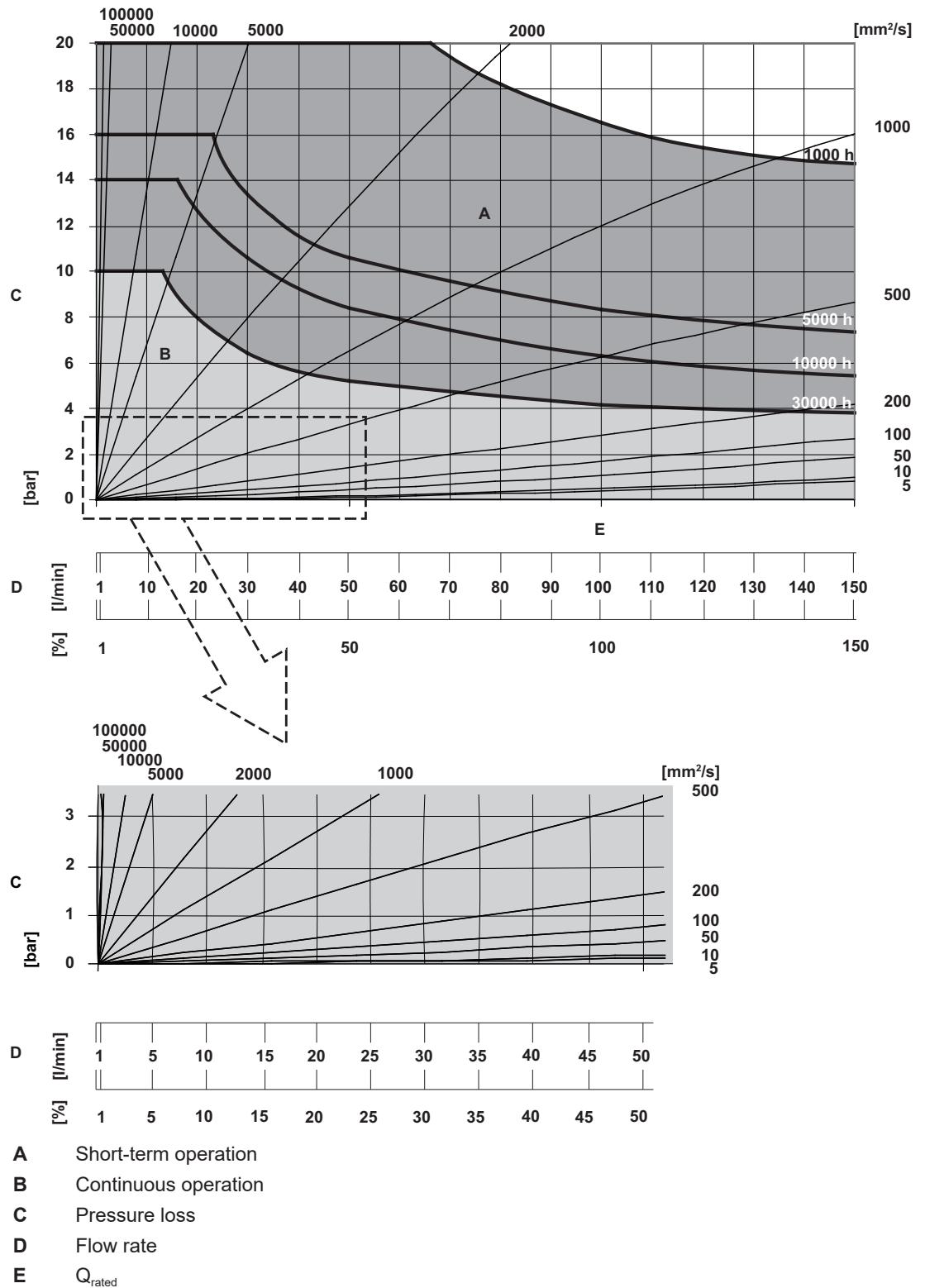


Note The values apply for lubricating liquids at temperatures up to 120 °C. Abrasive and aggressive liquids reduce the service life.

4 Technical data

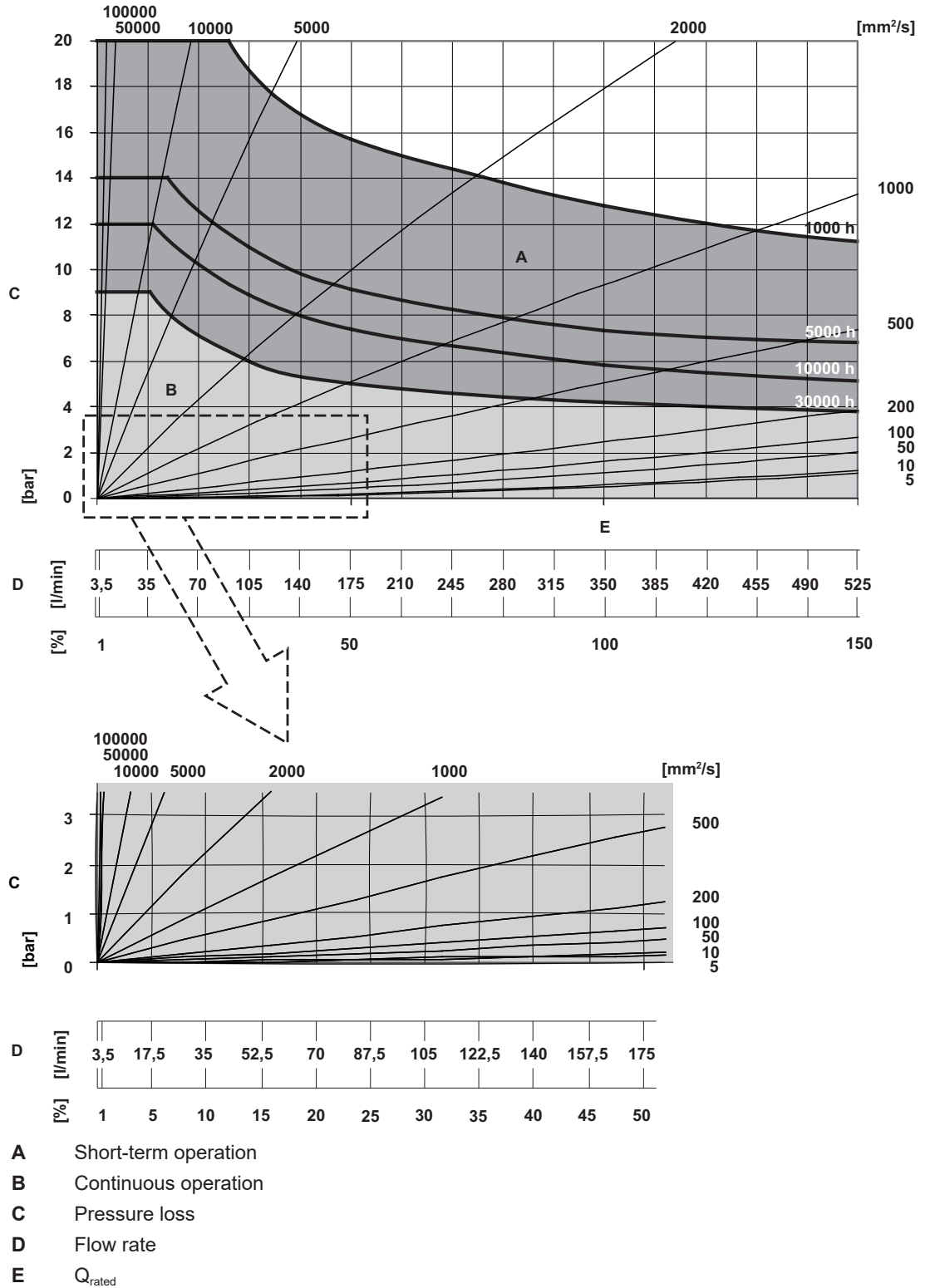
4.7 Pressure bearing capacity

4.7.3 Pressure bearing capacity OMH-032



Note The values apply for lubricating liquids at temperatures up to 120 °C. Abrasive and aggressive liquids reduce the service life.

4.7.4 Pressure bearing capacity OMH-052

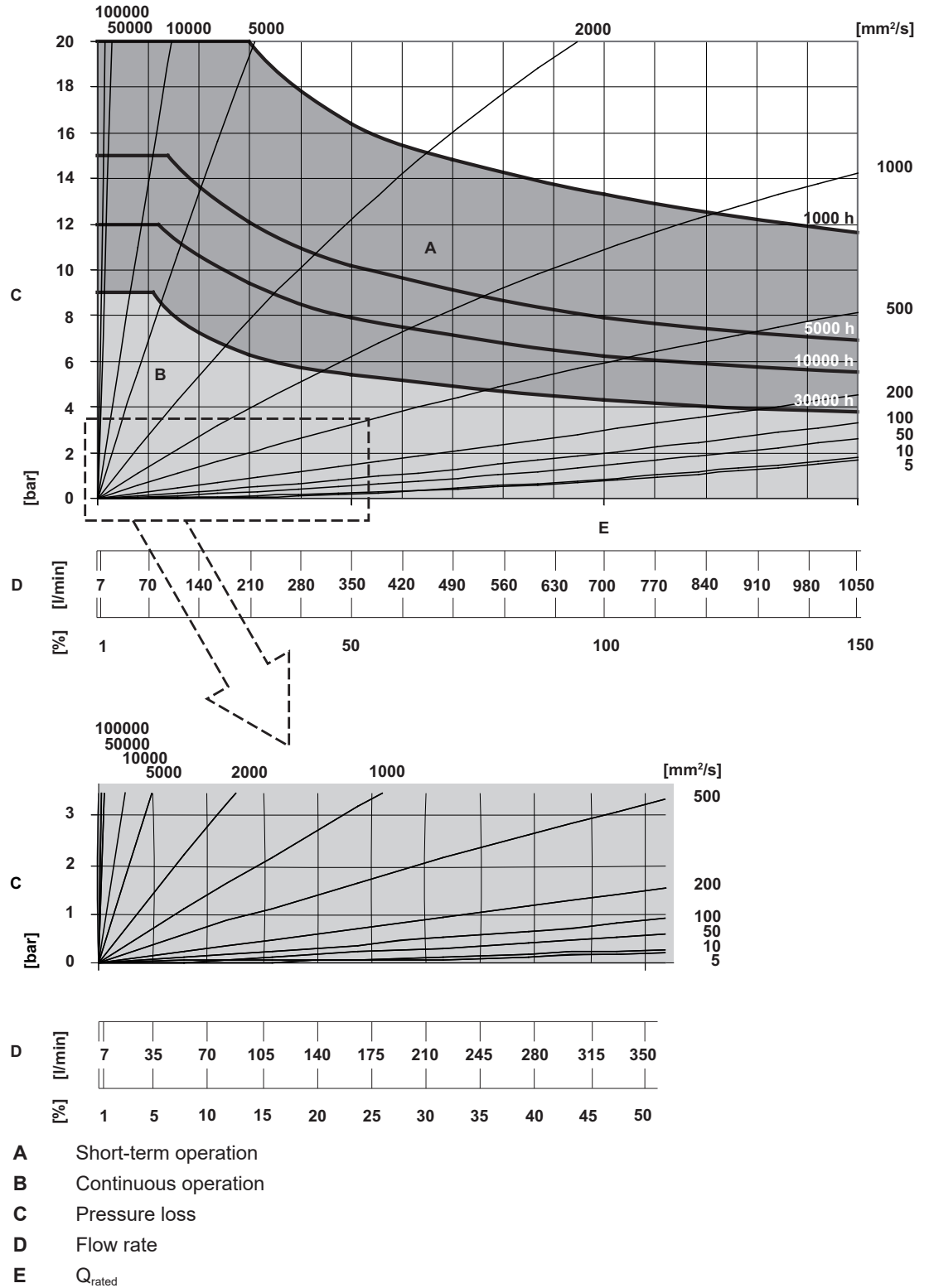


Note The values apply for lubricating liquids at temperatures up to 120 °C. Abrasive and aggressive liquids reduce the service life.

4 Technical data

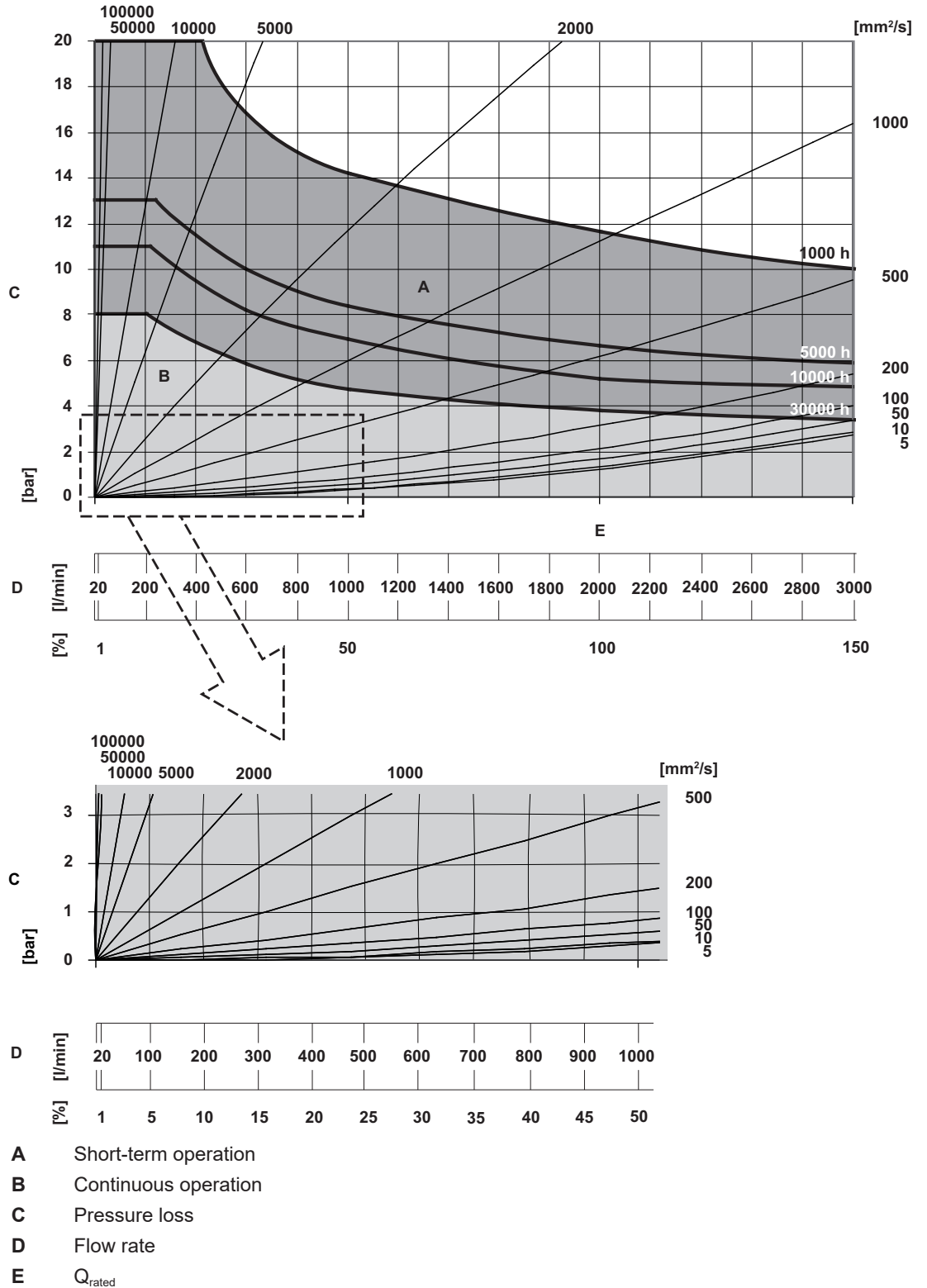
4.7 Pressure bearing capacity

4.7.5 Pressure bearing capacity OMH-068



Note The values apply for lubricating liquids at temperatures up to 120 °C. Abrasive and aggressive liquids reduce the service life.

4.7.6 Pressure bearing capacity OMH-100



Note The values apply for lubricating liquids at temperatures up to 120 °C. Abrasive and aggressive liquids reduce the service life.

5 Function description

5.1 Structure

5 Function description

5.1 Structure

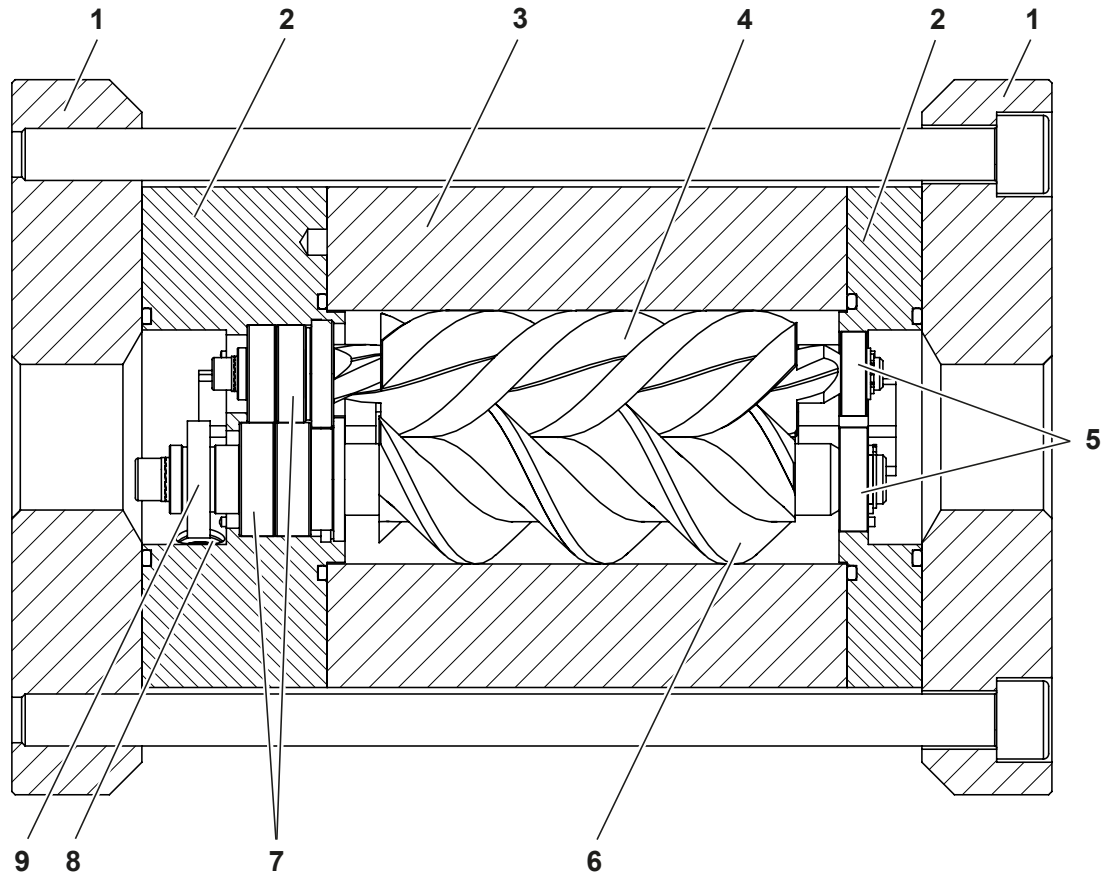


Fig. 7: Structure of the flowmeter

1	Connection	6	Measuring screw large
2	Bearing cover	7	Ball bearing fixed bearing end
3	Measuring housing	8	Pick up hole
4	Measuring screw small	9	Pole wheel
5	Ball bearing floating bearing end		

5.2 Functional principle

Flowmeters belong to the group of rotating displacement meters as screw meters. The pumped liquid makes the measuring unit rotate. The displacement effect results from the continuous filling, axial displacement and discharge of the volumes that are formed by the measuring housing and measuring unit. The measured pumped liquid flows around and lubricates all the rotating parts. Thanks to the displacement principle, the flowmeter does not require inlet sections and smoothing sections at the feed line and outlet.

Depending on the customer requirements, the flowmeters can be equipped with suitable end connections for connection to various flanges.

5.3 Rolling bearings

Thanks to precision rolling bearings the measuring unit operates contact-free and with low friction in the housing of the flowmeter. The bearing on the side of the pole wheel is realized as a fixed bearing.

The following bearings are used depending on the size:

- Single-row deep-groove ball bearings
- Angular-contact ball bearings arranged in pairs
- Four-point contact bearings

The bearing position on the opposite side of the measuring unit is realized for all sizes with a displaceable deep-groove ball bearing as a floating bearing.

5.4 Signal generation

A pole wheel **9** whose pole is sampled by a pick up is affixed at the fixed bearing end of the measuring screw large **6**. This pick up generates a specific number of pulses per flow volume unit - depending on the size and working point. This device-specific characteristic is called the K-factor (unit: Pulse/litre) and is specified on the rating plate as well as the enclosed calibration certificate.

Possible formats of the signals are:

- PNP
- Push-pull

Depending on the version of the pick up, cylindrical pole wheels with embedded magnets or toothed metal disks with different tooth densities can be used (higher pole number = higher K-factor). Depending on the application (operating temperature, required frequencies) pick ups of different types can be used:

- Pick ups based on the Hall effect
- Magnetic pick ups

A preferred flow direction for which the pick up is located on the downstream side is specified on the rating plate. This preferred direction results from the goal to position the pick up in case of a blockage of the flowmeter on the low-pressure side.

5.5 Linearization

The calibration certificate of the flowmeter contains a mean K-factor that has been determined for the flow range 10:1 and that can therefore be used across a wide flow range. However, the K-factor shows slightly different values at different flow rates. These are also documented in the enclosed calibration certificate. If highest measuring precision is required, it is therefore advisable, especially at strongly varying flow rates, to take these different values into consideration by means of a "Linearization". The K-factors are therefore stored in a suitable electronic unit by means of several interpolation values of the flow rate. The K-factor relevant for the flow rate being measured is then determined by means of linear interpolation between the two nearest interpolation values.

The viscosity dependence of the K-factors must also be taken into account. These are determined during calibration at a viscosity of approximately 4.2 mm²/s. The influence of the flow rate on the K-factor decreases at higher viscosities so that the mean K-factor can then also be used in a considerably larger flow range without noteworthy errors.

5.6 Recognition of flow direction

Note At the flowmeter OMH-100 recognition of the flow direction is not possible since the connection of a second pick up is not possible due to the design.

Systems with a changing flow direction require the usage of a second pick up to recognize the change in direction. In the case of systems with pressure pulsation a reversal of the flow direction can also occur briefly.

The flow direction can be determined by means of the additional phase-shifted signal and the incremental encoder positions available in the KRAL electronic unit and then taken into account for the calculation of the total values.

6 Transportation, storage

6.1 Dangers during transportation

6 Transportation, storage

6.1 Dangers during transportation



The following safety instructions must be observed:

- Have all work only carried out by authorized transport personnel.
- Use intact and correctly dimensioned hoisting equipment.
- Ensure that the means of transport is in a flawless state.
- Ensure that the centre of gravity of the load is taken into consideration.
- Do not stand under raised loads.

6.2 Dangers during storage



The following safety instructions must be observed:

- Observe the storage conditions.

6.3 Unpacking and checking the state of delivery

1. ➤ Upon delivery unpack the flowmeter and check it for damage during transportation.
2. ➤ Report damage during transportation immediately to the manufacturer.
3. ➤ Store the supplied sensors for the installation.
4. ➤ Dispose of packaging material in accordance with the locally applicable regulations.

6.4 Transporting flowmeters



WARNING

Risk of injury and damage to equipment through falling and toppling parts.

- ▶ Use intact and correctly dimensioned hoisting equipment in accordance with the total weight to be transported.
- ▶ Select the lift points for the hoisting equipment in accordance with the centre of gravity and the weight distribution.
- ▶ Use at least two load ropes.
- ▶ Do not stand under raised loads.

ATTENTION

Damage to equipment through improper transportation.

- ▶ Protect the flowmeter against damage, heat, sunlight, dust and moisture.

Requirement:

- ✓ Sufficiently dimensioned hoisting equipment
- ✓ The used hoisting equipment corresponding to the local rules and regulations for the prevention of accidents

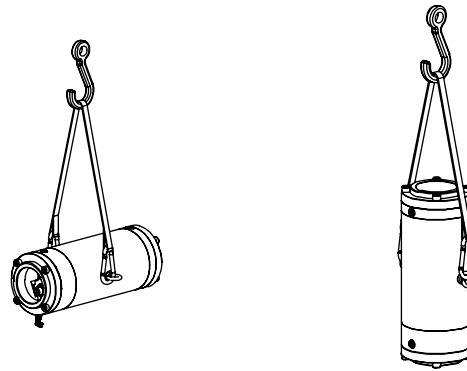


Fig. 8: Fastening of hoisting equipment - principle diagram

1. ► Fasten hoisting equipment on the flowmeter.
2. ► Transport the flowmeter to the installation location or temporary storage site.

6.5 Storing the flowmeter

As a result of the calibration, the internal components of the flowmeter are wetted with calibration liquid that has a preservative effect. In addition, a special anticorrosive agent is sprayed onto the interior of the flowmeter before being dispatched. The connections of the flowmeter are fitted with protective covers. The preservation applied at the factory will protect the flowmeter for up to six weeks, if it is stored in a dry and clean location. The manufacturer optionally offers a long-term preservation for storage times of up to 60 months. The flowmeter is additionally packed in hermetically sealing anti-corrosion paper.

ATTENTION

Damage to equipment and corrosion if stored improperly and during longer standstills.

- Protect the flowmeter against damage, heat, sunlight, dust and moisture.
- Protect against corrosion during longer standstill.
- Observe measures for storing and preservation.

1. ► Store cool and dry and protect against sunlight.
2. ► Observe the information on preservation.

7 Preservation

7.1 Preservation table

Preservation has to be carried out additionally under the following conditions:

Type of delivery	Condition
Standard delivery	<input type="checkbox"/> Storage time exceeding six weeks <input type="checkbox"/> Unfavourable storage conditions such as high humidity, salty air, etc.
Delivery with long-term preservation	<input type="checkbox"/> Opened or damaged packaging

Tab. 7: Conditions for additional preservation

Note After a longer storage time the manufacturer recommends that you have the flowmeter recalibrated ↗ Maintenance, Page 30.

7 Preservation

7.2 Preserving the inner surfaces

7.2 Preserving the inner surfaces

Personnel qualification:	<input type="checkbox"/> Trained personnel
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Protective gloves <input type="checkbox"/> Safety boots
Aids:	<input type="checkbox"/> Preservative (acid-free and resin-free oil)

1. ➤ Close a connection of the flowmeter with a blind flange.
2. ➤ Position the flowmeter vertically.
3. ➤ Fill non-corrosive and resin-free oil into the pressure connection up to approx. 1 cm under the flange at the top while turning the measuring unit slowly, so that the measuring unit is also wetted.
4. ➤ Close the upper connection with a blind flange.
5. ➤ After about six months storage check the filling level of the oil and if necessary top up.

7.3 Preserving the outer surfaces

Personnel qualification:	<input type="checkbox"/> Trained personnel
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Protective gloves <input type="checkbox"/> Safety boots
Aids:	<input type="checkbox"/> Castrol Rustilo DWX 33 or other preservative offering comparable protection

1. ➤ Paint or spray the preservative onto all plain and unpainted parts.
2. ➤ At intervals of about six months check the preservation and if necessary repeat.

7.4 Removing the preservation

Personnel qualification:	<input type="checkbox"/> Trained personnel
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Protective gloves <input type="checkbox"/> Safety boots
Aids:	<input type="checkbox"/> Solvent <input type="checkbox"/> Collection tank



CAUTION

Risk of injury through discharging preservative.

- ▶ Wear personal protective equipment during all the work.
- ▶ Collect any discharging preservative safely and dispose of it in an environmentally compatible manner in accordance with the applicable local regulations.

1. ➤ Remove one of the blind flanges.
2. ➤ Drain the flowmeter, collecting the preservative oil in a suitable vessel.
3. ➤ Remove the second blind flange.
4. ➤ Either remove the residual oil with solvent or flush the flowmeter with pumped liquid.

8 Installation, removal

8.1 Dangers during installation



The following safety instructions must be observed strictly:

- Have all work only carried out by authorized qualified personnel.
- Do not take apart the flowmeter.
- Do not remove the protective caps from the dry sleeves.

8.2 Dangers during removal



The following safety instructions must be observed strictly:

- Have all work only carried out by authorized qualified personnel.
- Ensure that the collection tank for emitted liquids is sufficiently large.
- Collect any discharging pumped liquid safely and dispose of it in an environmentally compatible manner in accordance with the applicable local regulations.
- Place the protective caps onto dry sleeves.

8.3 Installing the flowmeter

8.3.1 Protecting the flowmeter against soiling

Note Soiling in the pipe system impairs the service life of the flowmeter. In order to protect the flowmeter against soiling the manufacturer generally recommends the installation of an operating filter.

Personnel qualification:	<input type="checkbox"/> Fitter
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Protective gloves <input type="checkbox"/> Safety boots

ATTENTION

Damage to device through solid particles in the pipe system.

- ▶ During welding work attach protective covers in front of the connecting flanges.
- ▶ Ensure when welding that welding beads and abrasive dust cannot get into the pipe system and the flowmeter.
- ▶ Ensure that an operating filter is installed when the pipe system is flushed and cleaned using the flowmeter.

1. ▶ Install the operating filter in front of the flowmeter, mesh width ↗ Commissioning, Page 28.
2. ▶ After the connecting work clean the pipe system thoroughly ↗ Commissioning, Page 28.

8.3.2 Installation types

Flowmeters can be operated in different installation positions.

Both flow directions are possible. The preferred flow direction is indicated on the rating plate by means of an arrow ↗ Identification, Page 6.

8 Installation, removal

8.3 Installing the flowmeter

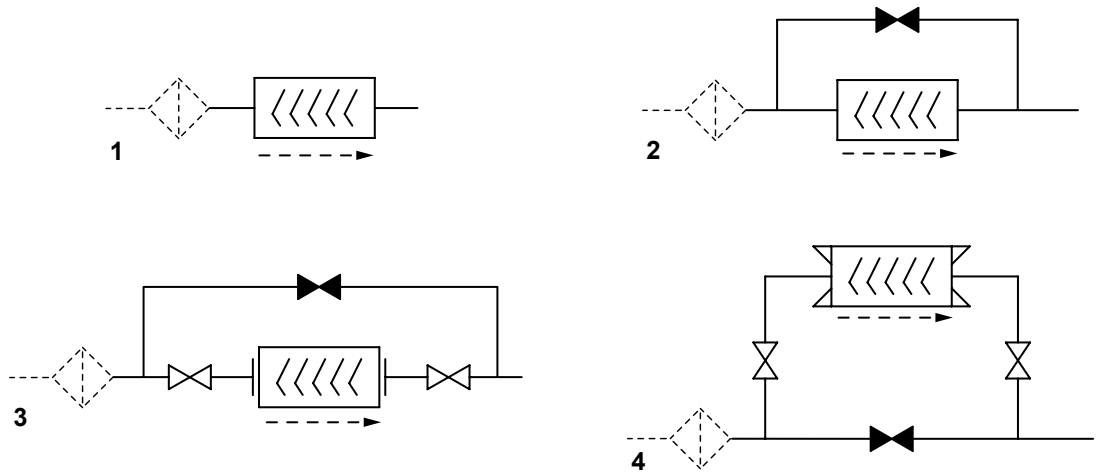


Fig. 9: Installation types

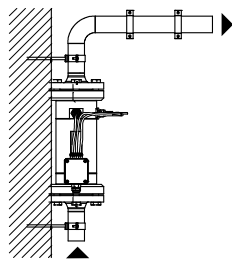
The arrow with dashed line identifies the preferred flow direction when an operating filter is used.

Installation type		Properties
1	<input type="checkbox"/> Without bypass <input type="checkbox"/> With or without operating filter	<input type="checkbox"/> Small space requirements <input type="checkbox"/> Flowmeter can only be disassembled by interrupting operation
2	<input type="checkbox"/> Manual bypass <input type="checkbox"/> With or without operating filter	<input type="checkbox"/> Manual opening of the bypass <input type="checkbox"/> Flowmeter can only be disassembled by interrupting operation
3	<input type="checkbox"/> Bypass with 3 shut-off valves for flange connection <input type="checkbox"/> With or without operating filter	<input type="checkbox"/> Flowmeter can be disassembled without interrupting operation
4	<input type="checkbox"/> Bypass with 3 shut-off valves for pipe thread connection <input type="checkbox"/> With or without operating filter	<input type="checkbox"/> Flowmeter can be disassembled without interrupting operation <input type="checkbox"/> Minimal higher pressure loss

Tab. 8: Installation types

8.3.3 Installation recommendation

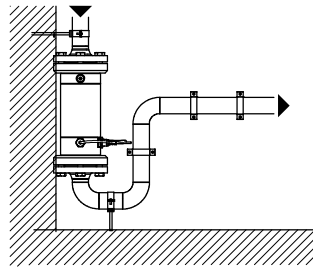
In order to avoid measuring errors observe the following recommendations of the manufacturer when installing the flowmeter in the pipe system.



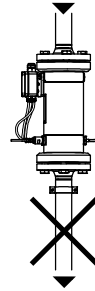
Preferred installation variant:

- Install the flowmeter vertically.
- Route the flow from the bottom upwards.

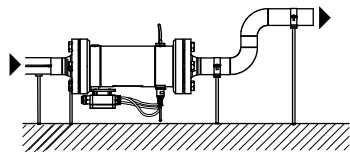
Recommendations for alternative installation variants

**Alternative installation variant:**

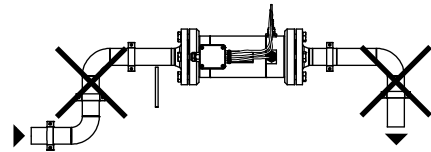
- Install the flowmeter vertically.
- Route the flow from the top downwards.
- Route the piping at the outlet upwards.

**Source for measuring error:**

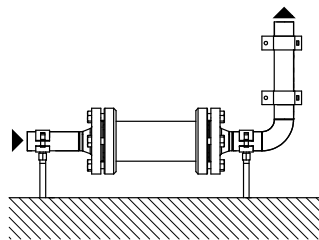
- Lack of counter-pressure at the outlet through downward routing of the piping.

**Alternative installation variant:**

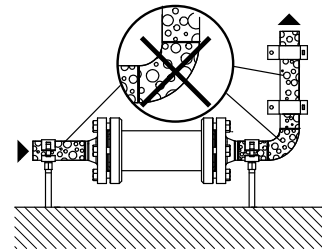
- Install the flowmeter horizontally.
- Route the piping at the outlet upwards.

**Source for measuring error:**

- Formation of an air pocket through the installation of the flowmeter at the highest point of the piping.

**Recommendation:**

- Carefully vent the pipe system during commissioning.
- Gas inclusions in the pipe system

**Source for measuring error:**

8.3.4 Installing the flowmeter

Personnel qualification:	<input type="checkbox"/> Fitter
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Protective gloves <input type="checkbox"/> Safety boots

ATTENTION**Measuring error through air pocket in the flowmeter.**

- ▶ During installation ensure that the flowmeter is not installed at the highest point in the pipe system.

ATTENTION**Measuring error through a lack of counter-pressure.**

- ▶ During the installation ensure that the piping at the outlet of the flowmeter runs upwards or that the pipe diameter is reduced through a reducer so that the liquid generates a counter-pressure.

- ▶ During the installation of the flowmeter observe the recommendations for the installation variants and avoid error sources.

8.4 Removing the flowmeter

Personnel qualification:	<input type="checkbox"/> Fitter <input type="checkbox"/> Electrician
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Face protection <input type="checkbox"/> Protective gloves <input type="checkbox"/> Safety boots
Aids:	<input type="checkbox"/> Collection tank



DANGER

Risk of death resulting from electric shock.

- ▶ Ensure that the electrical power supply is de-energized and is secured against being switched back on.
- ▶ Observe the operating instructions of the electrical components.



DANGER

Risk of death through emitted pumped liquid.

Pumped liquids can be hot, poisonous, combustible and caustic and can spray out under high pressure.

- ▶ Wear personal protective equipment during all the work. Ensure face protection.
- ▶ Before beginning work, let the flowmeter cool down to the ambient temperature.
- ▶ Ensure that the flowmeter is depressurized.
- ▶ Collect any discharging pumped liquid safely and dispose of it in an environmentally compatible manner in accordance with the applicable local regulations.

Requirement:

- ✓ System switched off
 - ✓ Disconnect the system from the power supply and secure it against being switched back on
 - ✓ Flowmeter cooled down to the ambient temperature
1. ▶ Drain the pipe system or divert the pumped liquid via bypass.
 2. ▶ Remove the flowmeter.
 3. ▶ Attach protective covers in front of connecting flanges.
 4. ▶ For storage of the flowmeter ↪ Transportation, storage, Page 20 and ↪ Preservation, Page 21.

9 Connection

9.1 Dangers during connection work



The following safety instructions must be observed strictly:

- Have all the work on the flowmeter and pipe system only carried out by authorized qualified personnel.
- Ensure that solid particles cannot get into the flowmeter and pipe system.
- Ensure that mechanical connections are mounted free of stress.
- Observe the tightening torques.
- Have all the work on the electrical equipment only carried out by electricians.
- Before beginning work on the flowmeter ensure that the electrical power supply is deenergized and is secured against being switched back on.
- If the insulation of the electrical cables or wires is damaged, disconnect the power supply immediately.
- The connecting line of the pick up/temperature sensor connection is to be shielded and laid separately from the supply lines.

9.2 Connecting the flowmeter to the pipe system

Personnel qualification:	<input type="checkbox"/> Fitter
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Protective gloves <input type="checkbox"/> Protective helmet <input type="checkbox"/> Safety boots
Aids:	<input type="checkbox"/> Hoisting equipment

ATTENTION

Damage to device through mechanical stress.

- ▶ Ensure that the flowmeter is mounted free of mechanical stresses in the pipe system.
- ▶ Observe the tightening torques.

ATTENTION

Damage to device through solid particles in the pipe system.

- ▶ During welding work attach protective covers in front of the connecting flanges.
- ▶ Ensure when welding that welding beads and abrasive dust cannot get into the pipe system and the flowmeter.
- ▶ Ensure that an operating filter is installed when the pipe system is flushed and cleaned using the flowmeter.

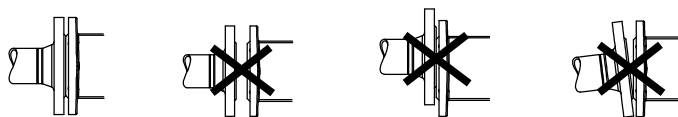
ATTENTION

Damage to device when the pipe threading is screwed in too far.

- ▶ Observe the thread length of the flowmeter.
- ▶ Use a standard cutting ring screw connection.

Note The screw-in length of the piping may not exceed the threaded length of the flowmeter, since the flow cross-section is narrowed and internal components can be damaged.

1. ➤ Remove the protective covers and store them.
2. ➤ Place the piping in position and support the weight of the piping.
3. ➤ Install the flowmeter stress-free into the pipe system. In the process take the preferred flow direction into account and ensure that the connections of the pick up remain accessible.



4. ➤ Check the linear offset, lateral offset and angular offset and correct if necessary. If the screws tighten easily, this is a sure sign that the installation is stress-free.
5. ➤ Tighten the connecting screws crosswise with torque ↪ Appendix, Page 46.

9.3 Connecting the pick up

The flowmeter is equipped with two pick ups to enable recognition of the flow direction. The first signal measures the flow rate, the second signal determines the flow direction. In order to obtain correct values the pick ups must be connected correctly. The connections are identified with "1" and "2" on the housing of the flowmeter. This marking depends on the preferred flow direction according to the arrow on the rating plate ↪ Identification, Page 6.

In the case of a flow direction contrary to the preferred flow direction the connections have to be swapped in order to obtain a correct signal.

ATTENTION

Measuring error through incorrectly installed pick ups.

- ▶ Ensure that pick ups are installed at the correct position.
- ▶ The connecting line of the pick up/temperature sensor connection is to be shielded and laid separately from the supply lines.
- ▶ Ensure that the power supply is correct.

—▶ Connect pick ups in accordance with the identification on the flowmeter. Observe the associated operating instructions for pick ups.

Note At the flowmeter OMH-100 recognition of the flow direction is not possible since the connection of a second pick up is not possible due to the design.

10 Operation

10.1 Dangers during operation



The following safety instructions must be observed strictly:

- Have all work only carried out by authorized qualified personnel.
- Ensure that the flowmeter is only operated within the operating limits.
- Ensure that during cooling down or heating up the flowmeter is only subjected to slow temperature changes.
- Ensure that existing safety equipment is not bypassed or activated during operation.

10.2 Commissioning

10.2.1 Cleaning the pipe system

Note Soiling in the pipe system impairs the service life of the flowmeter. In order to protect the flowmeter against soiling the manufacturer generally recommends the installation of an operating filter.

Note Through the calibration, the internal components of the flowmeter are wetted with calibration liquid. If required, use an appropriate solvent to flush the flowmeter.

ATTENTION

Damage to device through usage of an incorrect flushing liquid.

- ▶ Under no circumstances may water or superheated steam be used to flush the pipe system.

—▶ **Flushing via bypass:** Close the shut-off devices before and after the flowmeter.

- or -

—▶ **Flushing via flowmeter:** Install the operating filter in front of the flowmeter, while observing the mesh width of the operating filter, see the following table.

The mesh width of the operating filter is relevant to the size of the flowmeter.

Size of the flowmeter	Unit	Max. mesh width
OMH-013 – OMH-020	[mm]	0.1
OMH-032 – OMH-100	[mm]	0.25

Tab. 9: Mesh width of the operating filter

10.2.2 Checking the function

1. ➤ Check the flow direction of the flowmeter.
2. ➤ Check the installation and installation position of the pick up and of the temperature sensor.
3. ➤ Check leaks at the pipe thread/connecting flange.
4. ➤ Check the electrical installation. Observe the operating instructions for pick up and electronic unit.
5. ➤ Check the power supply. Observe the operating instructions for pick up and electronic unit.

10.2.3 Commissioning the flowmeter

ATTENTION

Increased wear and/or blockade through solid particles or abrasive fine particles in the liquid.

- ▶ Protect the flowmeter through correspondingly dimensioned operating filters in the pipe system.

ATTENTION

Measuring error when the pressure drops below the minimum pressure outlet at the outlet.

- ▶ Ensure that sufficient counter-pressure exists at the outlet by routing the piping upwards.

ATTENTION

Measuring error through gas inclusion in the pipe system.

- ▶ Before commissioning, make sure that the flowmeter is filled.
- ▶ Vent the pipe system.

Requirement:

- ✓ The ambient conditions correspond to the operating data
 - ✓ Flowmeter installed correctly in the pipe system ↪ Installation, removal, Page 23
 - ✓ Flowmeter connection to the pipe system is stress-free
 - ✓ Pipe system is free of impurities
 - ✓ Pipe system vented
 - ✓ Shut-off devices in the feed line and outlet opened
- Switch on the measuring system.
- ⇒ The flowmeter measures when the pick up generates a signal.

10.3 Decommissioning

10.3.1 Switching off the flowmeter

ATTENTION

Damage to the measuring unit.

In the case of strong changes to the flow rate (for example, rapid shutdown, pulsations, etc.) there is a danger of excessive pressure differences.

- ▶ Ensure that the pressure loss of the flowmeter does not exceed the values specified on the rating plate or the substitute operating data.

—➤ Ensure that the pressure loss of the flowmeter does not exceed the values specified on the rating plate or the standardised substitute operating data.

- ⇒ When the flow through the flowmeter is stopped, the generation of the signal stops automatically. No further measures are required to switch off.

10.4 Recommissioning

10.4.1 Recommissioning the flowmeter

ATTENTION

Damage to device through hard, gummy or crystallized pumped liquid in the flowmeter.

- ▶ Before recommissioning, ensure that there is no hard, gummy or crystallized pumped liquid in the flowmeter.

Requirement:

- ✓ The ambient conditions correspond to the operating data
- ✓ Flowmeter connection to the pipe system is stress-free
- ✓ Pipe system is free of solid particles
- ✓ Pipe system vented
- ✓ Shut-off devices in the feed line and outlet opened

—▶ Switch on the system.

⇒ The flowmeter is ready to operate.

11 Maintenance

11.1 Required maintenance

Flowmeters are fundamentally maintenance-free. Under observance of the operating limits ↘ Technical data, Page 8, no significant change in the characteristics could be established, even after years of use in many cases. Stresses lying clearly above the rated flow rate can, however, result in excessive wear. In the case of liquids with higher abrasiveness (for example heavy fuel oil with catalyst residues, plastic components with fillers, etc.) strongly accelerated wear can occur in the flowmeter.

Note In cases of doubt the manufacturer recommends already carrying out the first inspection after twelve weeks operation time.

11.2 Maintaining flowmeters

The following table lists signs of progressive wear of individual elements of the flowmeter:

Finding	Cause	Elimination
Increased running noises	Incipient damage to bearing	—▶ Replace the bearing.
Leakage	Damage to sealing	—▶ Replace the seals or dry sleeve.
Measured values not realistic	↘ Troubleshooting, Page 39	—▶ ↘ Troubleshooting, Page 39

Tab. 10: Check table for required maintenance

Personnel qualification:	<input type="checkbox"/> Fitter
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Face protection <input type="checkbox"/> Protective gloves <input type="checkbox"/> Safety boots



WARNING

Risk of injury through emitted pumped liquid.

Pumped liquids can be hot, poisonous, combustible and caustic.

- ▶ Wear personal protective clothing during all the work. Ensure face protection.
- ▶ Collect any discharging pumped liquid safely and dispose of it in an environmentally compatible manner in accordance with the applicable local regulations.

1. —▶ Check the flowmeter visually and acoustically every four weeks.

2. —▶ Check for signs of wear as listed in the table above and eliminate the cause.

11.3 Recalibration of the flowmeter

In order to maintain the high measuring precision of the flowmeter, the manufacturer recommends carrying out the first recalibration after about one year of operation. The results reveal any wear starting on the measuring unit. The interval at which recalibrations are actually required depends strongly on the operating conditions of the flowmeter.

The manufacturer provides the factory calibration as standard. If higher requirements are placed on the flowmeter, accredited calibration in accordance with EN/ISO/IEC 17025 is also possible.

12 Servicing

12.1 Dangers during servicing



The following safety instructions must be observed strictly:

- Have all work only carried out by authorized qualified personnel.
- To ensure the measuring precision, the measuring unit may only be replaced by the manufacturer.
- Before beginning work, let the flowmeter cool down slowly to the ambient temperature. Avoid rapid temperature changes.
- Pumped liquids can be hot, poisonous, combustible and caustic.
- Observe the tightening torques ↪ Appendix, Page 46.
- Observe the operating instructions and data sheets of the sensors.

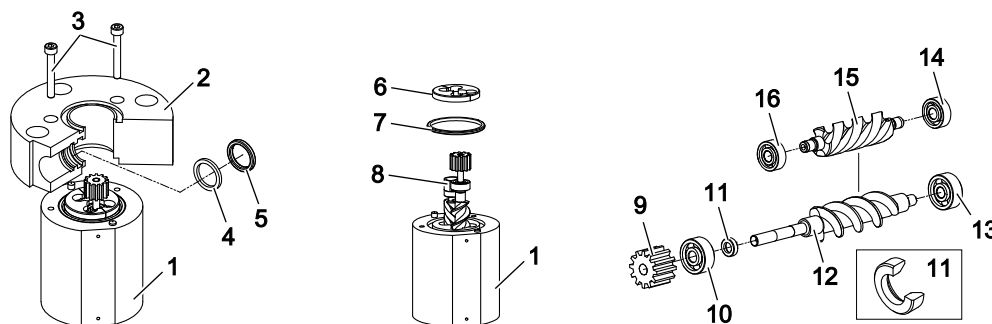
12.2 Replacing seals and ball bearings

12.2.1 Removing seals and ball bearings OMH-013

Personnel qualification:	<input type="checkbox"/> Fitter
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Protective gloves <input type="checkbox"/> Safety boots
Aids:	<input type="checkbox"/> Extractor

Requirement:

- ✓ Flowmeter removed from system
- ✓ Completion consisting of socket screws, flanges and seals removed
- ✓ Pick up inserts removed



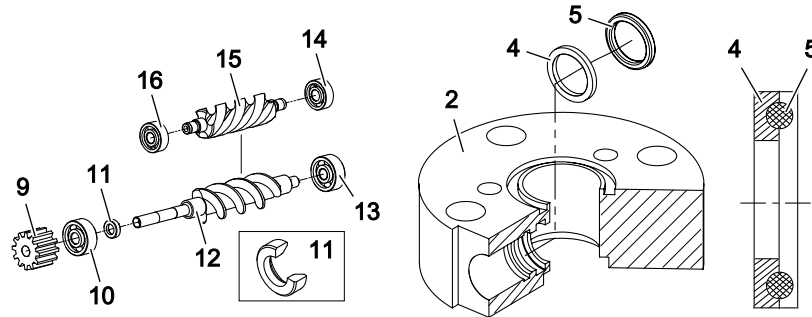
1. ➤ Remove the socket screws **3** and bearing cover **2**.
2. ➤ Remove the O-ring **5** and support ring **4** via the hole in the middle of the bearing cover **2**.
3. ➤ Remove the spacer **6** and O-ring **7** and pull the screw set together with the distance sleeve **8** from the measuring housing **1**.
4. ➤ Use the extractor to pull the pole wheel **9**, ball bearing **10**, sleeve **11** and ball bearing **13** from the measuring screw large **12**.
5. ➤ Use the extractor to pull the ball bearings **16** and **14** from the measuring screw small **15**.

12 Servicing

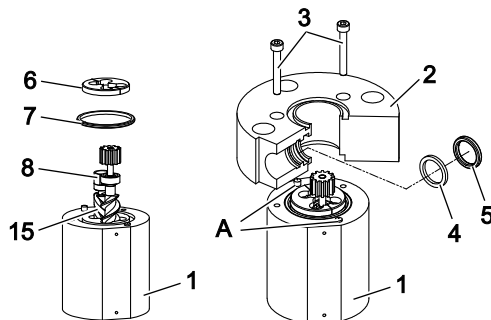
12.2 Replacing seals and ball bearings

12.2.2 Installing seals and ball bearings OMH-013

Personnel qualification:	<input type="checkbox"/> Fitter
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Protective gloves <input type="checkbox"/> Safety boots
Aids:	<input type="checkbox"/> Torque wrench



1. Slide the sleeve **11** onto the measuring screw large **12**. Observe the installation direction.
2. Press on the ball bearings **10** and **13** over the inner ring of the ball bearing onto the measuring screw large **12**.
3. Press the pole wheel **9** onto the measuring screw large **12**.
4. Press on the ball bearings **16** and **14** over the inner ring of the ball bearing on the measuring screw small **15**.
5. Insert the support ring **4** and O-ring **5** via the hole in the middle of the bearing cover **2** in the pick up hole. In the process observe the correct position of the support ring and O-ring.



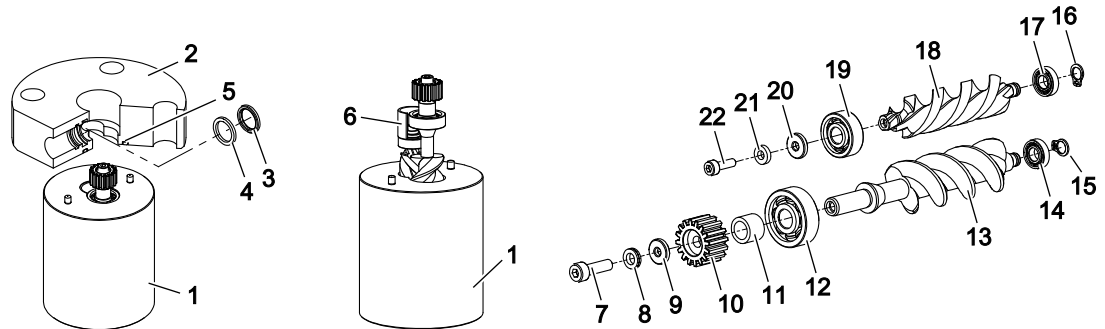
6. Carefully slide the screw set into the measuring housing **1**.
7. Slide the distance sleeve **8** into the hole of the measuring screw small **15**.
8. Insert the O-ring **7** into the measuring housing **1** and place the spacer **6**.
9. Place the bearing cover **2** onto the measuring housing **1**. Please ensure that the tapered dowel pins **A** in the measuring housing match the fitting holes in the bearing cover.
10. Tighten the socket screws **3** with torque.

12.2.3 Removing seals and ball bearings OMH-020/OMH-032

Personnel qualification:	<input type="checkbox"/> Fitter
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Protective gloves <input type="checkbox"/> Safety boots
Aids:	<input type="checkbox"/> Extractor

Requirement:

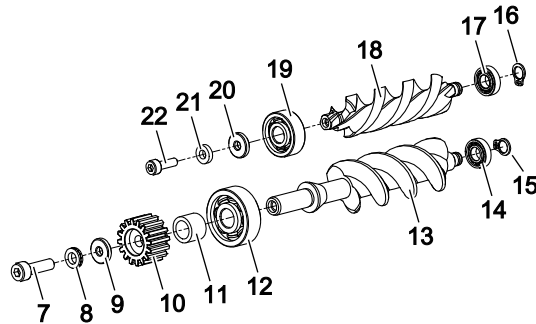
- ✓ Flowmeter removed from system
- ✓ Completion consisting of socket screws, flanges and seals removed
- ✓ Pick up inserts removed



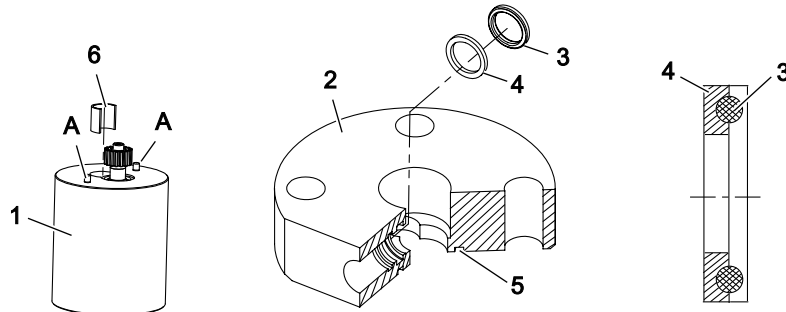
1. ➤ Take off the bearing cover **2** and remove the O-ring **5**.
2. ➤ Remove the O-ring **3** and support ring **4** via the hole in the middle of the bearing cover **2**.
3. ➤ Remove the screw set together with the distance sleeve **6** from the measuring housing **1**.
4. ➤ Remove the circlip **15** from the measuring screw large **13** and remove the circlip **16** from the measuring screw small **18**.
5. ➤ Unscrew the socket screw **22**, remove the wedge lock washers **21** and supporting ring **15**.
6. ➤ Unscrew the socket screw **7**, remove the wedge lock washers **8** and supporting ring **9**.
7. ➤ Screw the socket screw **7** completely back in, in order to pull the pole wheel **10** from the measuring screw large **13** by using an extractor.
8. ➤ Pull off the distance ring **11** and remove the socket screw **7** again.
9. ➤ Use the extractor to pull off the ball bearings **12** and **14** from measuring screw large **13**.
10. ➤ Use the extractor to pull the ball bearings **19** and **17** from the measuring screw small **18**.

12.2.4 Installing seals and ball bearings OMH-020/OMH-032

Personnel qualification:	<input type="checkbox"/> Fitter
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Protective gloves <input type="checkbox"/> Safety boots
Aids:	<input type="checkbox"/> Torque wrench



1. ➤ Press on the ball bearings **12** and **14** over the inner ring of the ball bearing onto the measuring screw large **13**.
2. ➤ Press on the ball bearings **19** and **17** over the inner ring of the ball bearing on the measuring screw small **18**.
3. ➤ Slide the distance ring **11** on the measuring screw large **13** and press on the pole wheel **10**.
4. ➤ Pull the wedge lock washers **8** and supporting ring **9** onto the socket screw **7**. Ensure the correct positioning of the wedge lock washers (wedge on wedge).
5. ➤ Apply Loctite 242 to the socket screw **7** and install on the measuring screw large **13**.
6. ➤ Pull the wedge lock washers **21** and supporting ring **20** onto the socket screw **22**. Ensure the correct positioning of the wedge lock washers (wedge on wedge).
7. ➤ Apply Loctite 242 to the socket screw **22** and install on the measuring screw small **18**.
8. ➤ Install the circlips **15** and **16** on the floating bearing end.



9. ➤ Carefully slide the screw set into the measuring housing **1**.
10. ➤ Slide the distance sleeve **6** into the hole of the measuring screw small **18**.
11. ➤ Insert the support ring **4** and O-ring **3** via the hole in the middle of the bearing cover **2** in the pick up hole. In the process observe the correct position of the supporting ring and O-ring.
12. ➤ Insert the O-ring **5** into the bearing cover **2**.
13. ➤ Place the bearing cover **2** onto the measuring housing **1**. Please ensure that the tapered dowel pins **A** in the measuring housing match the fitting holes in the bearing cover.

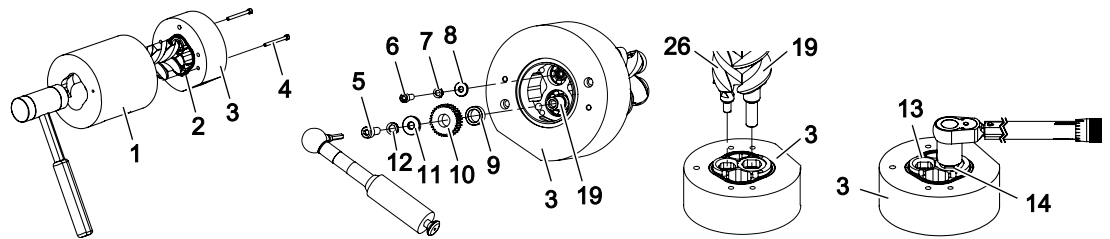
12.2.5 Removing seals and ball bearings OMH-052/OMH-068

Personnel qualification:	<input type="checkbox"/> Fitter
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Protective gloves <input type="checkbox"/> Safety boots
Aids:	<input type="checkbox"/> Plastic hammer <input type="checkbox"/> Extractor

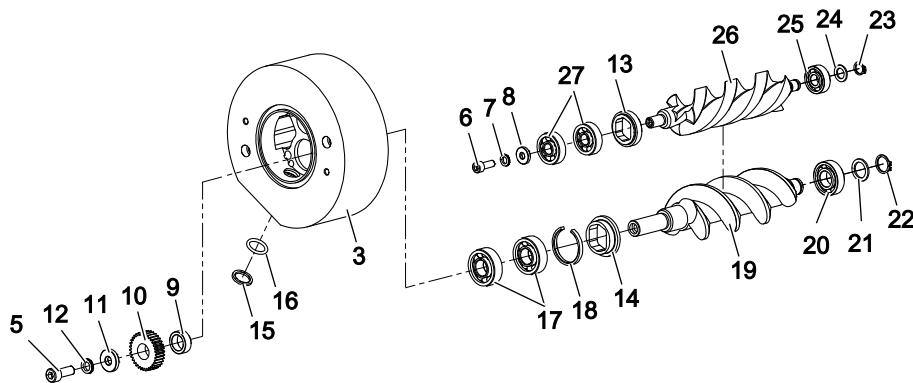
Requirement:

- ✓ Flowmeter removed from system
- ✓ Completion consisting of socket screws, flanges and seals removed
- ✓ Pick up inserts removed

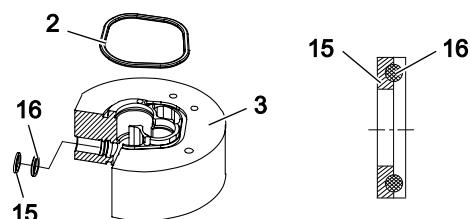
1. ➤ On the floating bearing end remove the socket screws, take off the bearing cover and remove the O-ring (without figure).



2. ➤ Remove the socket screws 4, take off the bearing cover 3 and O-ring 2.
3. ➤ Drive the screw set together with the bearing cover 3 out of the measuring housing 1 using light blows of a plastic hammer and pull out.
4. ➤ Unscrew the socket screw 5, remove the wedge lock washers 12 and supporting ring 11.
5. ➤ Unscrew the socket screw 6, remove the wedge lock washers 7 and supporting ring 8.
6. ➤ Use the extractor to pull the pole wheel 10 and distance ring 9 from the measuring screw large 19.
7. ➤ Use the extractor to pull out the screw set from the bearing cover 3.
8. ➤ Screw the threaded rings 13 and 14 out of the bearing cover 3.



9. ➤ Use an extractor to take out the distance ring 18 and pull the angular-contact ball bearings 17 and 27 out of the bearing cover 3.
10. ➤ Remove the circlip 22 and support ring 21 from the measuring screw large 19 and pull off the ball bearing 20 using an extractor.
11. ➤ Remove the circlip 23 and support ring 24 from the measuring screw small 26 and pull off the ball bearing 25 using an extractor.

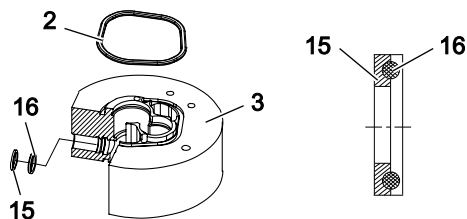


12. ➤ Remove the O-ring 15 and support ring 14 from the pick up hole in the bearing cover 3.

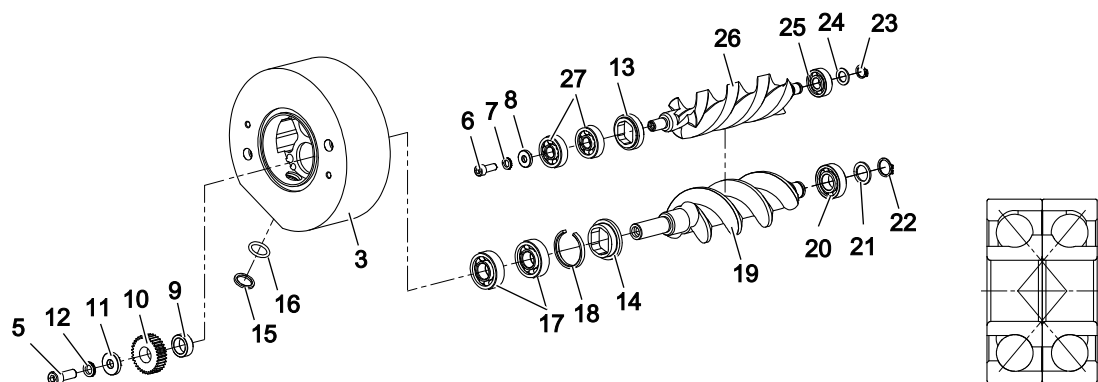
12.2.6 Installing seals and ball bearings OMH-052/OMH-068

Personnel qualification:	<input type="checkbox"/> Fitter
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Protective gloves <input type="checkbox"/> Safety boots
Aids:	<input type="checkbox"/> Torque wrench

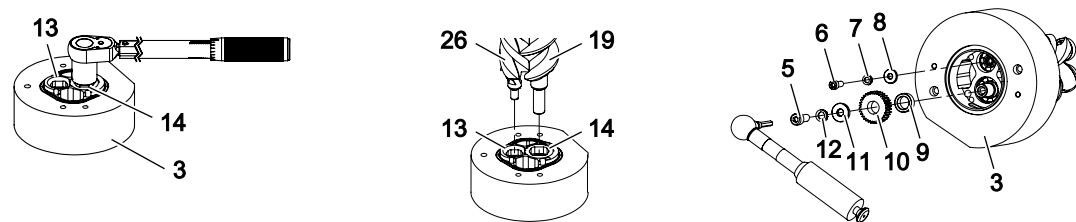
1. ➤ Insert O-rings into both bearing covers (without figure).



2. ➤ Insert the support ring 14 and O-ring 15 via the hole in the middle of the bearing cover 2 in the pick up hole. In the process observe the correct position of the supporting ring and O-ring.



3. ➤ Press in the angular-contact ball bearings 17 and 27 in X-layout via the outer ring of the ball bearing in the bearing cover 3.
4. ➤ Place the distance ring 18 onto the angular-contact ball bearing 17.
5. ➤ Press the ball bearing 20 over the inner ring of the ball bearing onto the measuring screw large 19.
6. ➤ Press the ball bearing 25 over the inner ring of the ball bearing onto the measuring screw small 26.



7. ➤ First screw in the threaded ring small 13, then the threaded ring large 14 into the bearing cover 3. Tightening torques for threaded rings ↪ Appendix, Page 46.
8. ➤ Press the measuring screws into the ball bearings in the bearing cover 3. Support the respective inner ring of the ball bearing.
9. ➤ Slide the distance ring 9 on the measuring screw large 19 and press on the pole wheel 10.
10. ➤ Pull the wedge lock washers 7 and supporting ring 8 onto the socket screw 6. Ensure the correct positioning of the wedge lock washer (wedge on wedge),
11. ➤ Apply Loctite 242 to the socket screw 6 and install with mounted washers on the measuring screw small 26.
12. ➤ Pull the wedge lock washers 12 and supporting ring 11 onto the socket screw 5.
13. ➤ Apply Loctite 242 to the socket screw 5 and install on the measuring screw large 19.
14. ➤ Install the support rings 21 and 24 and the circlips 22 and 23 on the floating bearing end.
15. ➤ Carefully insert the bearing cover 3 with premounted measuring unit into the measuring housing 1 and tighten the socket screws with torque.

16. Place the bearing cover on the floating bearing end on the measuring housing and tighten the socket screws with torque (without figure).

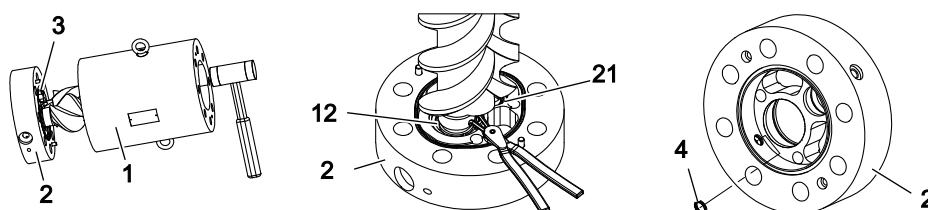
12.2.7 Removing seals and ball bearings OMH-100

Personnel qualification:	<input type="checkbox"/> Fitter
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Protective gloves <input type="checkbox"/> Safety boots
Aids:	<input type="checkbox"/> Plastic hammer <input type="checkbox"/> Extractor

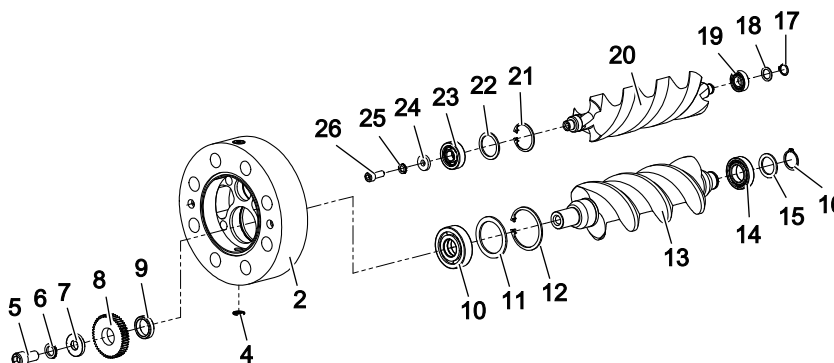
Requirement:

- ✓ Flowmeter removed from system
- ✓ Completion consisting of socket screws, flanges and seals removed
- ✓ Pick up inserts removed

1. On the floating bearing end remove the socket screws, take off the bearing cover and remove the O-ring (without figure).



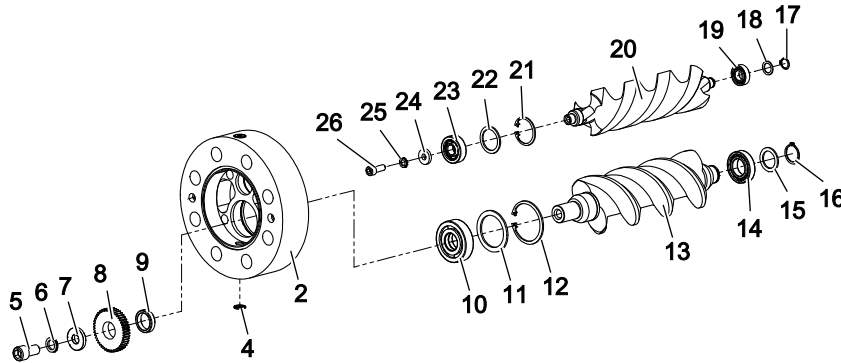
2. Drive the screw set together with the bearing cover 2 out of the measuring housing 1 using light blows of a plastic hammer and pull out.
3. Remove the O-ring 3 from the bearing cover 2.
4. Loosen the circlips 12 and 21 out of grooves in the bearing cover 2.



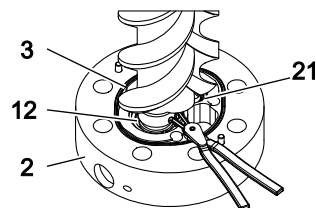
5. Unscrew the socket screw 5 and take off the wedge lock washers 6 and supporting ring 7.
6. Screw the socket screw 5 completely back in, in order to pull the pole wheel 8 and bearing cover 2 from the measuring screws by using an extractor. Remove the distance ring 9. Remove the socket screw 5 again.
7. Remove the measuring screws from the bearing cover 2.
8. Unscrew the socket screw 26, remove the wedge lock washers 25 and supporting ring 24.
9. Remove the circlip 16 and support ring 15 from the measuring screw large 13.
10. Remove the circlip 17 and support ring 18 from the measuring screw small 20.
11. Use the extractor to pull the ball bearings 14 and 10 from the measuring screw large 13.
12. Use the extractor to pull the ball bearings 19 and 23 from the measuring screw small 20.
13. Remove the support rings 11 and 22 from the measuring screws.
14. Remove the O-ring 4 via the hole in the middle of the bearing cover 2.

12.2.8 Installing seals and ball bearings OMH-100

Personnel qualification:	<input type="checkbox"/> Fitter
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Protective gloves <input type="checkbox"/> Safety boots
Aids:	<input type="checkbox"/> Torque wrench



1. ➤ Insert the O-ring **4** via the hole in the middle of the bearing cover **2** in the pick up hole.
2. ➤ Slide the circlip **12** and support ring **11** onto the measuring screw large **13**.
3. ➤ Slide the circlip **21** and support ring **22** onto the measuring screw small **20**.
4. ➤ Press on the ball bearings **10** and **14** over the inner ring of the ball bearing onto the measuring screw large **13**.
5. ➤ Press on the ball bearings **23** and **19** over the inner ring of the ball bearing on the measuring screw small **20**.
6. ➤ Pull the wedge lock washers **25** and supporting ring **24** onto the socket screw **26**. Observe the layout of the wedge lock washers (wedge on wedge),
7. ➤ Apply Loctite 242 to the socket screw **26** and install on the measuring screw small **20**.



8. ➤ Insert the O-ring **3** into the bearing cover **2**.
9. ➤ Insert the measuring screws into the bearing cover **2** and install the circlips **12** and **21**.
10. ➤ Slide the distance ring **9** on the measuring screw large **13** and press on the pole wheel **8**.
11. ➤ Pull the wedge lock washers **6** and supporting ring **7** onto the socket screw **5**. Observe the layout of the wedge lock washers (wedge on wedge),
12. ➤ Apply Loctite 242 to the socket screw **5** and install on the measuring screw large **13**.
13. ➤ Install the support rings **15** and **18** as well as the circlips **16** and **17** on the floating bearing end.
14. ➤ Carefully insert the bearing cover **2** with premounted measuring unit into the measuring housing **1**, tighten the socket screws with torque.

13 Disposal

13.1 Dangers during disposal



The following safety instructions must be observed strictly:

- Neutralize residues.

13.2 Dismantling and disposing of the flowmeter

Personnel qualification:	<input type="checkbox"/> Fitter
Personal protective equipment:	<input type="checkbox"/> Work clothing <input type="checkbox"/> Face protection <input type="checkbox"/> Protective gloves <input type="checkbox"/> Safety boots
Aids:	<input type="checkbox"/> Solvents or industrial cleaners suitable for the pumped liquid <input type="checkbox"/> Collection tank



WARNING

Danger of poisoning and environmental damage through residues.

- ▶ Wear personal protective clothing during all the work. Ensure face protection.
- ▶ Before disposal collect any pumped liquid still present safely and dispose of it in an environmentally compatible manner in accordance with the applicable local regulations.
- ▶ Before disposing neutralize the residues.

Requirement:

- ✓ Flowmeter cooled down to the ambient temperature and disconnected from the pipe system
 - ✓ Flowmeter drained completely
 - ✓ Flowmeter placed at a location suitable for dismantling
1. ▶ Dismantle the flowmeter and disassemble it into its individual parts.
 2. ▶ Clean residues of the pumped liquid from the individual parts.
 3. ▶ Separate sealing elements made of elastomer from the flowmeter and dispose of them separately.
 4. ▶ Recycle iron parts.

14 Troubleshooting

14.1 Possible faults

Faults can have different causes. The following tables list the symptoms of a fault, the possible causes and measures for troubleshooting.

In the event of a fault please contact the manufacturer at services@kral.at.

ID	Fault
1	Flowmeter leaks
2	No flow rate
3	Flowmeter does not generate a pulse
4	Pressure loss too high
5	Readings unrealistic
6	Negative flow

14.2 Troubleshooting

Fault identification							Cause	Remedy
1	-	-	-	-	-	-	Seal preload too low	<ul style="list-style-type: none"> ➔ Preload the screws.
1	-	-	-	-	-	-	Seal damaged	<ul style="list-style-type: none"> ➔ Replace the seal. ➔ Check the chemical resistance of the seal.
-	2	3	-	5	-	-	Foreign particles in the liquid and/or flowmeter	<ul style="list-style-type: none"> ➔ Dismantle the flowmeter and clean it. ➔ Use the commissioning filter.
-	-	3	-	5	-	-	Pick up not positioned correctly	<ul style="list-style-type: none"> ➔ Position the pick up correctly. Note the pick up operating instructions.
-	-	3	-	5	6	-	Pick up not connected correctly	<ul style="list-style-type: none"> ➔ Check the connection of the pick up. ➔ Check the power supply for the pick up. Note the pick up operating instructions.
-	-	3	-	5	-	-	Pick up defective	<ul style="list-style-type: none"> ➔ Check the function of the pick up. Note the pick up operating instructions.
-	-	3	-	5	-	-	Drying sleeve incorrectly adjusted	<ul style="list-style-type: none"> ➔ Adjust the drying sleeve correctly while paying attention to the temperature sensor operating instructions.
1	-	3	-	-	-	-	Dry sleeve destroyed	<ul style="list-style-type: none"> ➔ Replace the dry sleeve. Contact the manufacturer.
-	2	3	-	-	-	-	Inlet pressure too low	<ul style="list-style-type: none"> ➔ Increase the inlet pressure.
-	-	-	4	-	-	-	Viscosity of the liquid too high	<ul style="list-style-type: none"> ➔ Increase the temperature. Observe the temperature range in the process.
-	-	3	-	-	-	-	Flow rate too low	<ul style="list-style-type: none"> ➔ Increase the flow rate. -or- Use a flowmeter with a suitable size. -or- Use linearisation. Note the operating instructions of the electronic equipment.
-	-	-	4	-	-	-	Flow rate too high	<ul style="list-style-type: none"> ➔ Reduce the flow rate. -or- Use a flowmeter with a suitable size.
-	-	-	-	5	-	-	Airlocks	<ul style="list-style-type: none"> ➔ Deaerate the system and check for leaks.
-	-	-	-	5	-	-	Outgassing	<ul style="list-style-type: none"> ➔ Increase the system pressure. ➔ Reduce the temperature.
-	-	-	-	5	6	-	Pulsations too high	<ul style="list-style-type: none"> ➔ Use another feed pump. ➔ Carry out changes to the system.

Fault identification							Cause	Remedy
-	-	-	-	5	-	-	Back pressure too low	—> Increase the back pressure.
-	-	-	-	5	6	-	Flow rate fluctuations too high	—> Ensure a continuous flow rate by taking suitable measures (using a different pump, valve, damper, etc.). -or- Smooth out the display. Note the operating instructions of the electronic equipment.
-	-	3	-	5	-	-	Insufficient filling amount	—> Use a flowmeter with a suitable size. —> Use a flowmeter from a suitable series.
-	-	-	-	5	-	-	Significant deviations in operating data	—> Use a flowmeter from a suitable series. —> Adapt the operating data to the flowmeter.
-	-	-	4	5	-	-	Sluggishness through deposits	—> Disassemble the flowmeter and clean it carefully.
-	2	3	-	-	-	-	Flow impaired at the system end	—> Check whether the fluid flows in the system (pump in operation, slide valve opened, etc.). —> Check whether shut-off devices before and after the flowmeter are opened.
-	2	3	-	-	-	-	Flowmeter switched to bypass	—> Switch the flowmeter to through-flow.

Tab. 11: Fault table

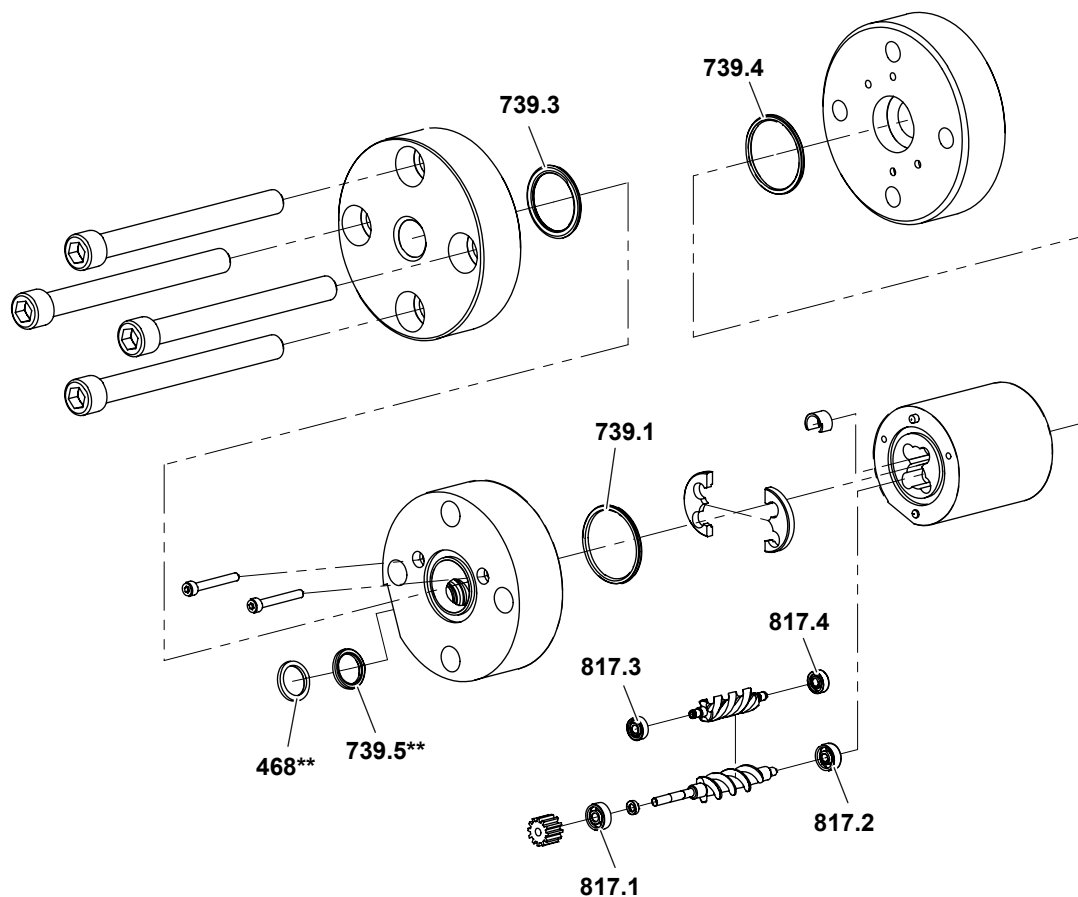
15 Spare parts

15.1 Seal and ball bearing kit OMH-013

15 Spare parts

15.1 Seal and ball bearing kit OMH-013

Note The repair kit contains only the numbered parts and is only supplied complete.



Item No.	Part	Item No.	Part
468**	Support ring	739.4	O-ring
739.1	O-ring	739.5**	O-ring
739.3	O-ring		
**	Exist twice at two pick up holes		

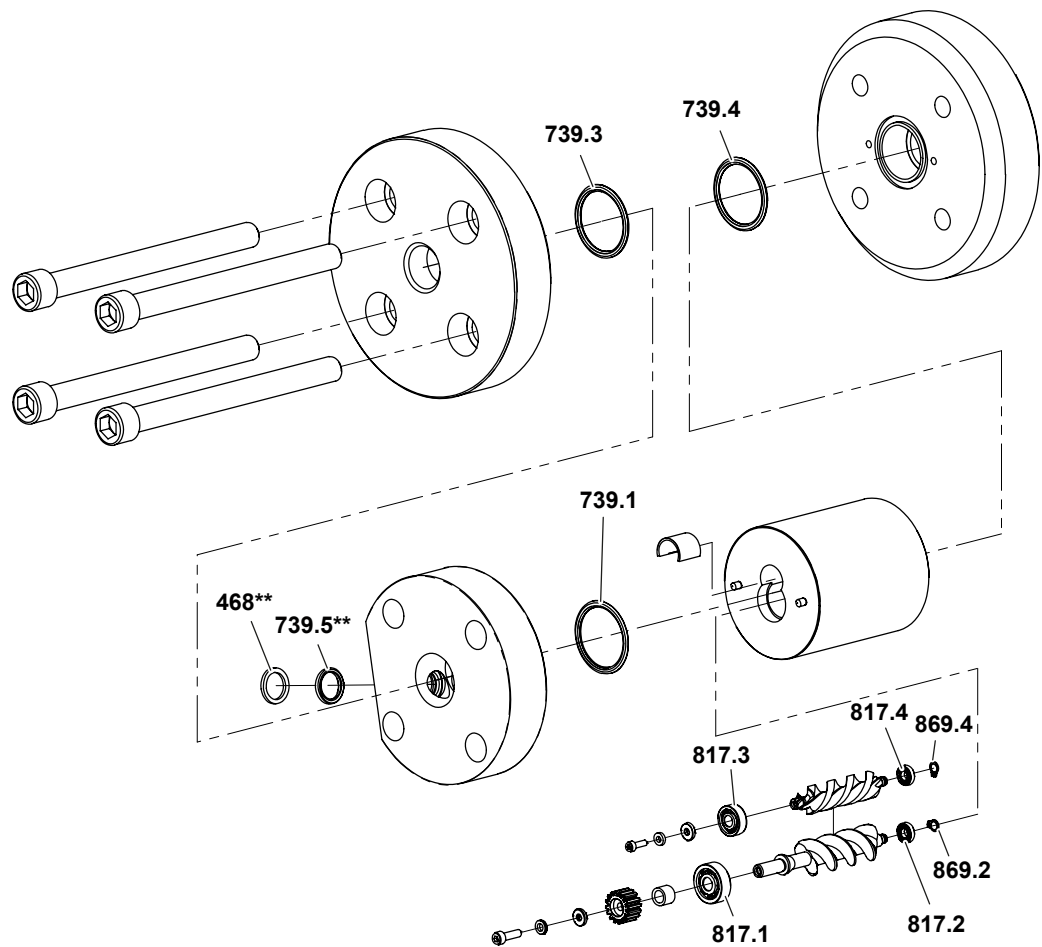
Tab. 12: Seal kit OMH-013

Item No.	Part	Item No.	Part
817.1	Deep-groove ball bearing	817.3	Deep-groove ball bearing
817.2	Deep-groove ball bearing	817.4	Deep-groove ball bearing

Tab. 13: Ball bearing kit OMH-013

15.2 Seal and ball bearing kit OMH-020/032

Note The repair kit contains only the numbered parts and is only supplied complete.



Item No.	Part	Item No.	Part
468**	Support ring	739.4	O-ring
739.1	O-ring	739.5**	O-ring
739.3	O-ring		
**	Exist twice at two pick up holes		

Tab. 14: Seal kit OMH-020/032

Item No.	Part	Item No.	Part
817.1	Deep-groove ball bearing	817.4	Deep-groove ball bearing
817.2	Deep-groove ball bearing	869.2	Circlip
817.3	Deep-groove ball bearing	869.4	Circlip

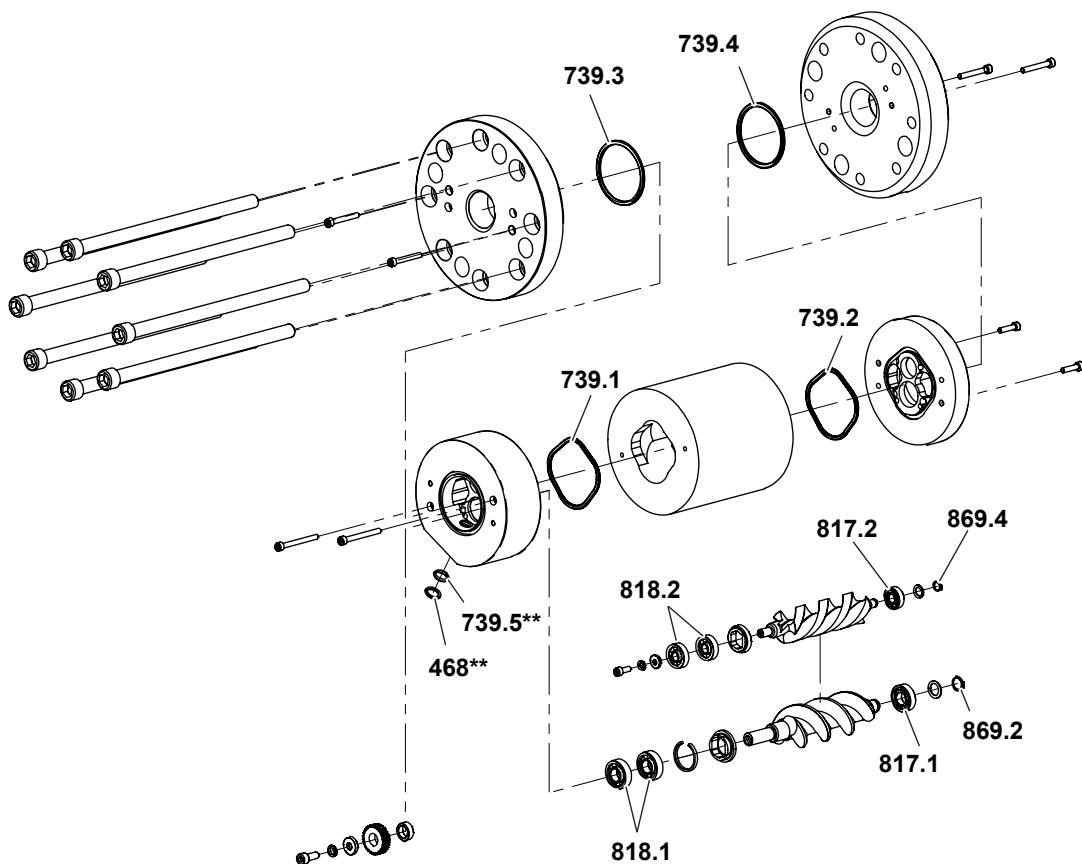
Tab. 15: Ball bearing kit OMH-020/032

15 Spare parts

15.3 Seal and ball bearing kit OMH-052/068

15.3 Seal and ball bearing kit OMH-052/068

Note The repair kit contains only the numbered parts and is only supplied complete.



Item No.	Part	Item No.	Part
468**	Support ring	739.3	O-ring
739.1	O-ring	739.4	O-ring
739.2	O-ring	739.5**	O-ring
**	Exist twice at two pick up holes		

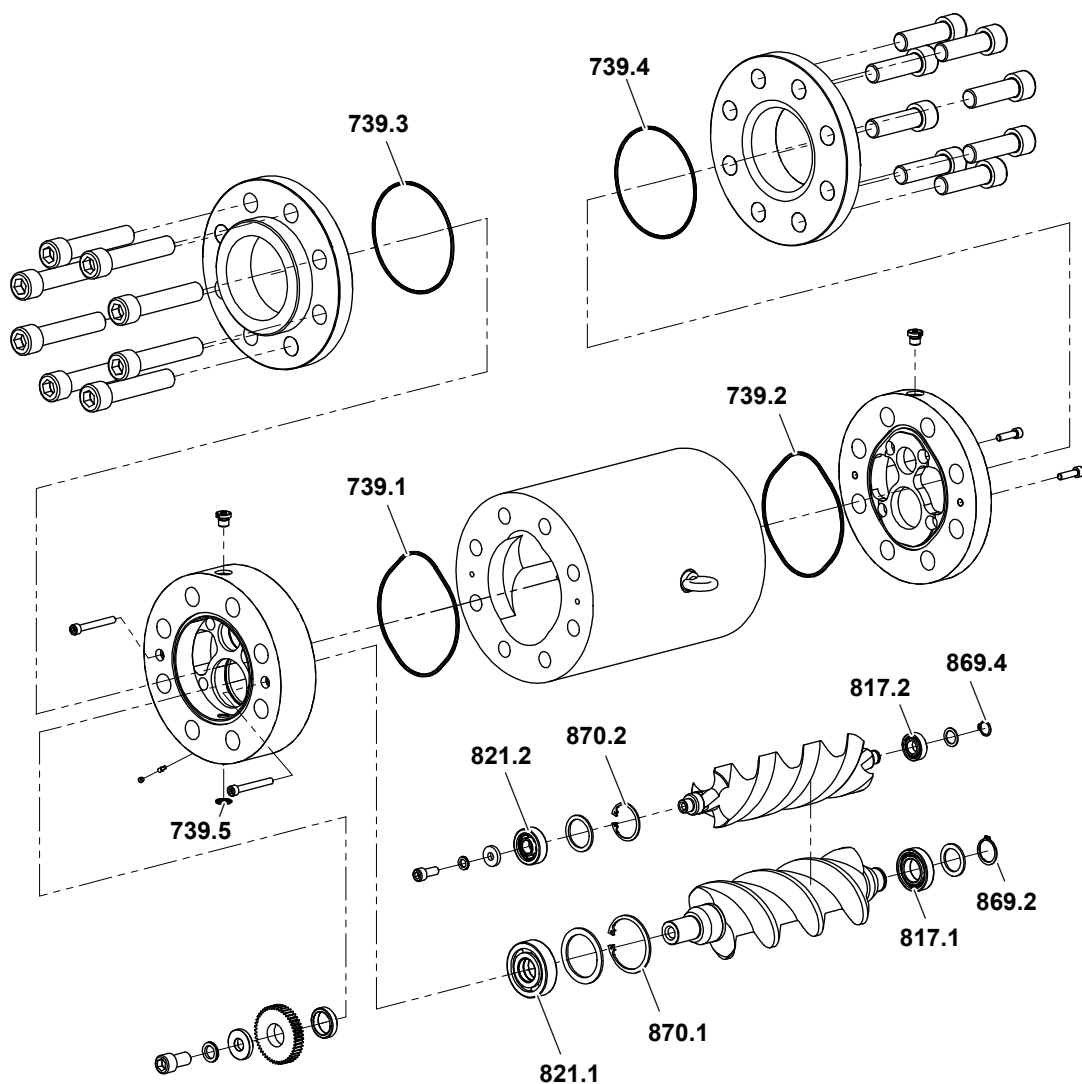
Tab. 16: Seal kit OMH-052/068

Item No.	Part	Item No.	Part
817.1	Deep-groove ball bearing	818.2	Angular-contact ball bearing
817.2	Deep-groove ball bearing	869.2	Circlip
818.1	Angular-contact ball bearing	869.4	Circlip

Tab. 17: Ball bearing kit OMH-052/068

15.4 Seal and ball bearing kit OMH-100

Note The repair kit contains only the numbered parts and is only supplied complete.



Item No.	Part	Item No.	Part
739.1	O-ring	739.4	O-ring
739.2	O-ring	739.5	O-ring
739.3	O-ring		

Tab. 18: Seal kit OMH-100

Item No.	Part	Item No.	Part
817.1	Deep-groove ball bearing	869.2	Circlip
817.2	Deep-groove ball bearing	869.4	Circlip
821.1	Four-point contact bearings	870.1	Circlip
821.2	Four-point contact bearings	870.2	Circlip

Tab. 19: Ball bearing kit OMH-100

16 Appendix

16.1 Tightening torques for screws with metric screw threads with and without wedge lock washers

Tightening torque [Nm]							
Screws with head contact surface					Countersunk screws		
Thread	5.6	8.8	10.9	8.8+ Alu*	Stainless steel screws A2 and A4		8.8
					Property class 70	Property class 80	
M 3	0.6	1.5	–	1.2	1.1	1.3	1.0
M 4	1.4	3.0	4.1	2.3	2.0	2.3	2.0
M 5	2.7	6.0	8.0	4.8	3.9	4.7	5.0
M 6	4.7	10.3	14.0	7.6	6.9	8.0	9.0
M 8	11.3	25.0	34.0	18.4	17.0	22.0	14.0
M 10	23.0	47.0	68.0	36.8	33.0	43.0	36.0
M 12	39.0	84.0	117	64.0	56.0	75.0	60.0
M 14	62.0	133	186	101	89.0	–	90.0
M 16	96.0	204	285	155	136	180	100
M 18	133	284	390	224	191	–	–
M 20	187	399	558	313	267	370	135
M 24	322	687	960	540	460	605	360

Tab. 20: Tightening torques metric screw thread

*When screwing into aluminium, the tightening torque reduces by 20 % when the screw-in depth is less than double the thread diameter.

16.2 Tightening torques for screw plugs with thread measured in inches and elastomer seal

Tightening torque [Nm]	
Thread	Galvanized + stainless steel
G 1/8"	13.0
G 1/4"	30.0
G 3/8"	60.0
G 1/2"	80.0
G 3/4"	120
G 1"	200
G 1 1/4"	400
G 1 1/2"	450

Tab. 21: Tightening torques with thread measured in inches

16.3 Tightening torques and widths for threaded rings

Size	Threaded ring/ measuring screw	Item No.	Width [mm]	Tightening torque [Nm]
052	Large	057.1	22	60
	Small	057.2	19	52
068	Large	057.1	32	160
	Small	057.2	19	55

Tab. 22: Tightening torques and widths for threaded rings

16.4 Contents of the Declaration of Conformity

The products described in these instructions are machinery in the sense of the Directive 2006/42/EC. The original of the EC Declaration of Conformity is enclosed with the machinery at delivery.

The machinery fulfils all the relevant provisions of the following directives:

Number	Name	Remark
2006/42/EC	Machinery Directive	–
2014/68/EU	Pressure Equipment Directive	–
2014/30/EU	Directive on Electromagnetic Compatibility	Only for machinery with electrical components
2014/35/EU	Low Voltage Directive	Only for machinery with electrical components
2014/34/EU	Directive on Use in Potentially Explosive Areas (ATEX)	Only for machinery in ATEX version

Tab. 23: Directives observed



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